

# The Effect of Low Temperature Aging on Ni-Rich Ti-Ni

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# Outline:

- Annealed Ni-rich Ti-Ni

Aging temperatures: 100°C - 200°C & exposure times up to 720 hours (one month)

- Thermal properties (DSC results)
- Microstructural changes

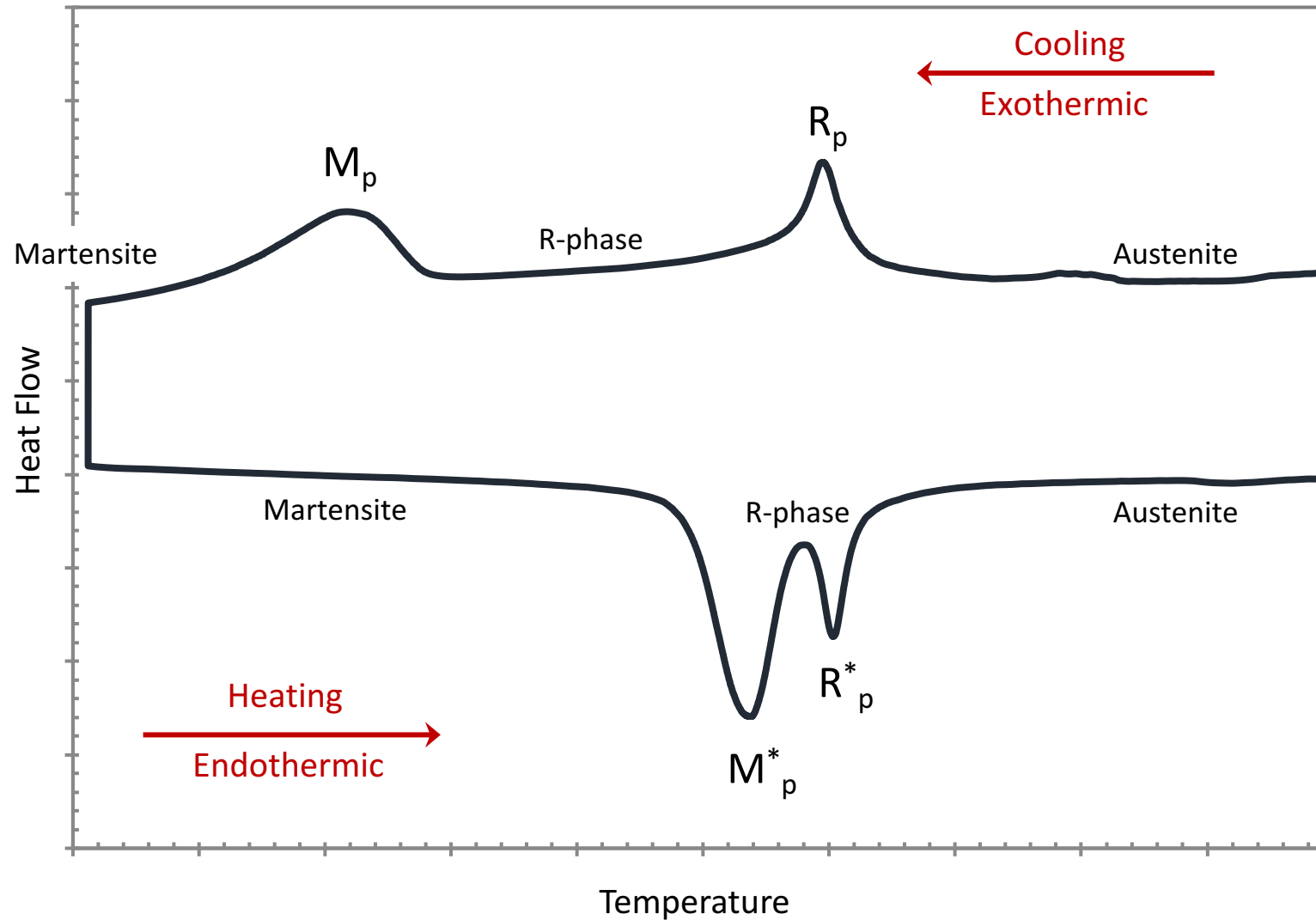
- Cold-Worked and Heat Treated Ni-rich Ti-Ni

Aging temperatures: 100°C - 250°C & exposure times up to 720 hours (one month)

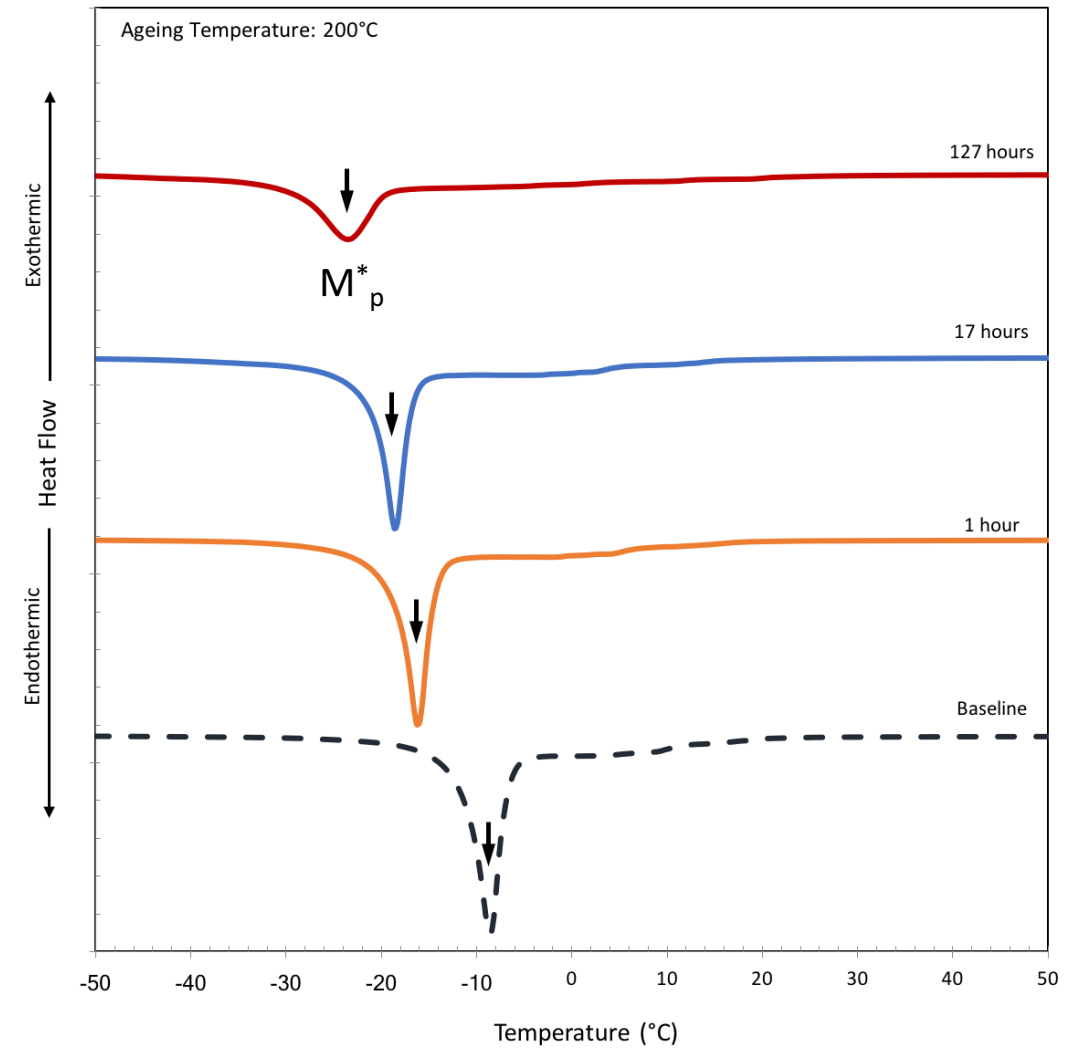
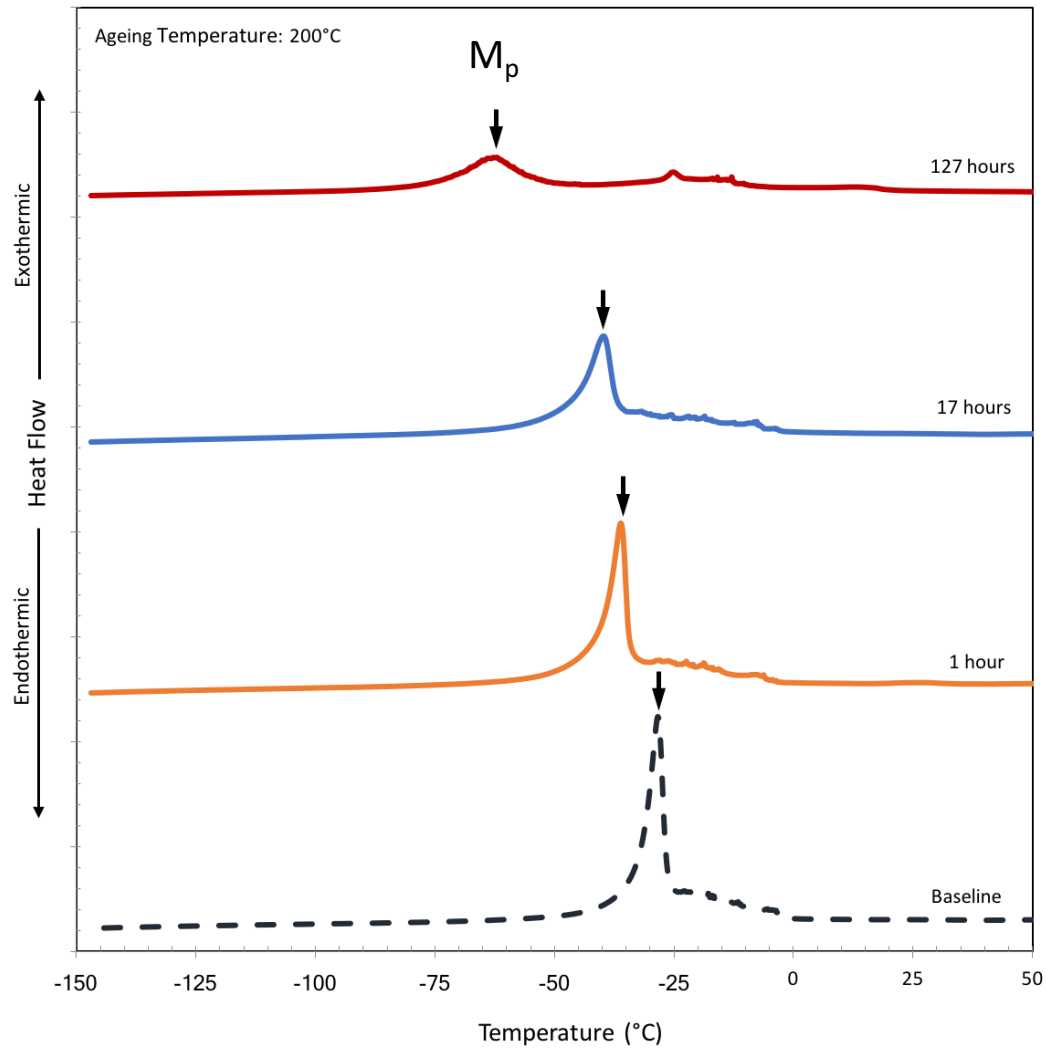
- Thermal properties (DSC results)
- Influence on mechanical properties

- Remarks & Conclusions

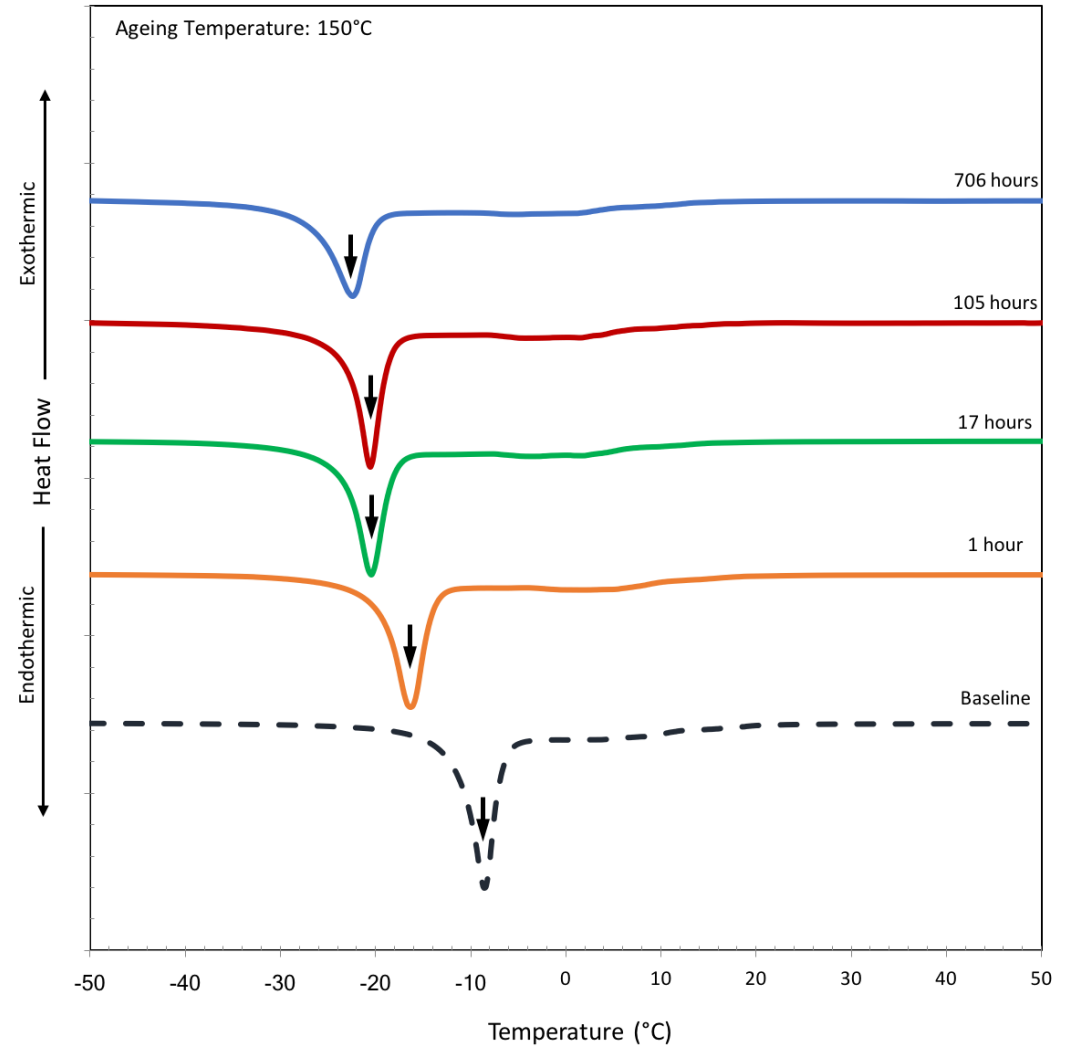
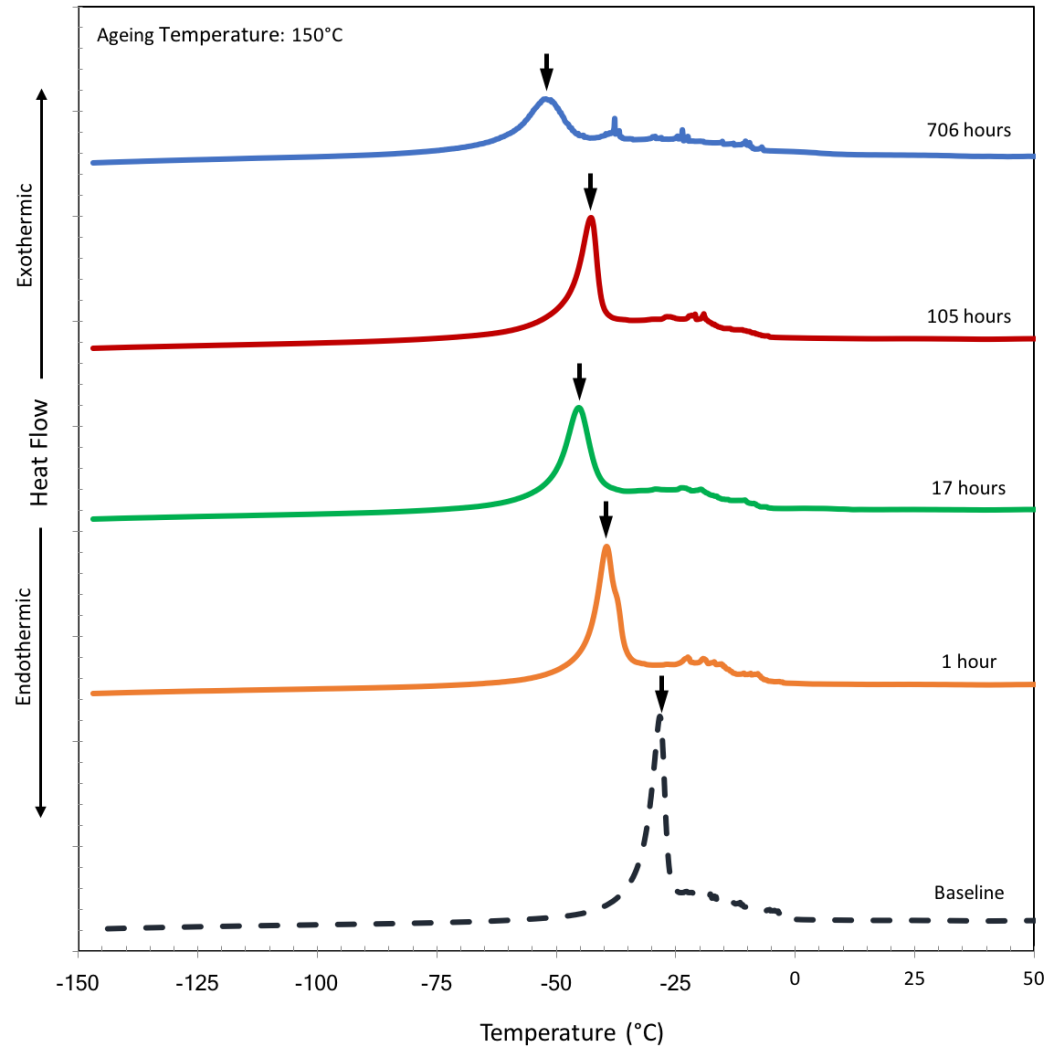
# DSC Graph – Terminology



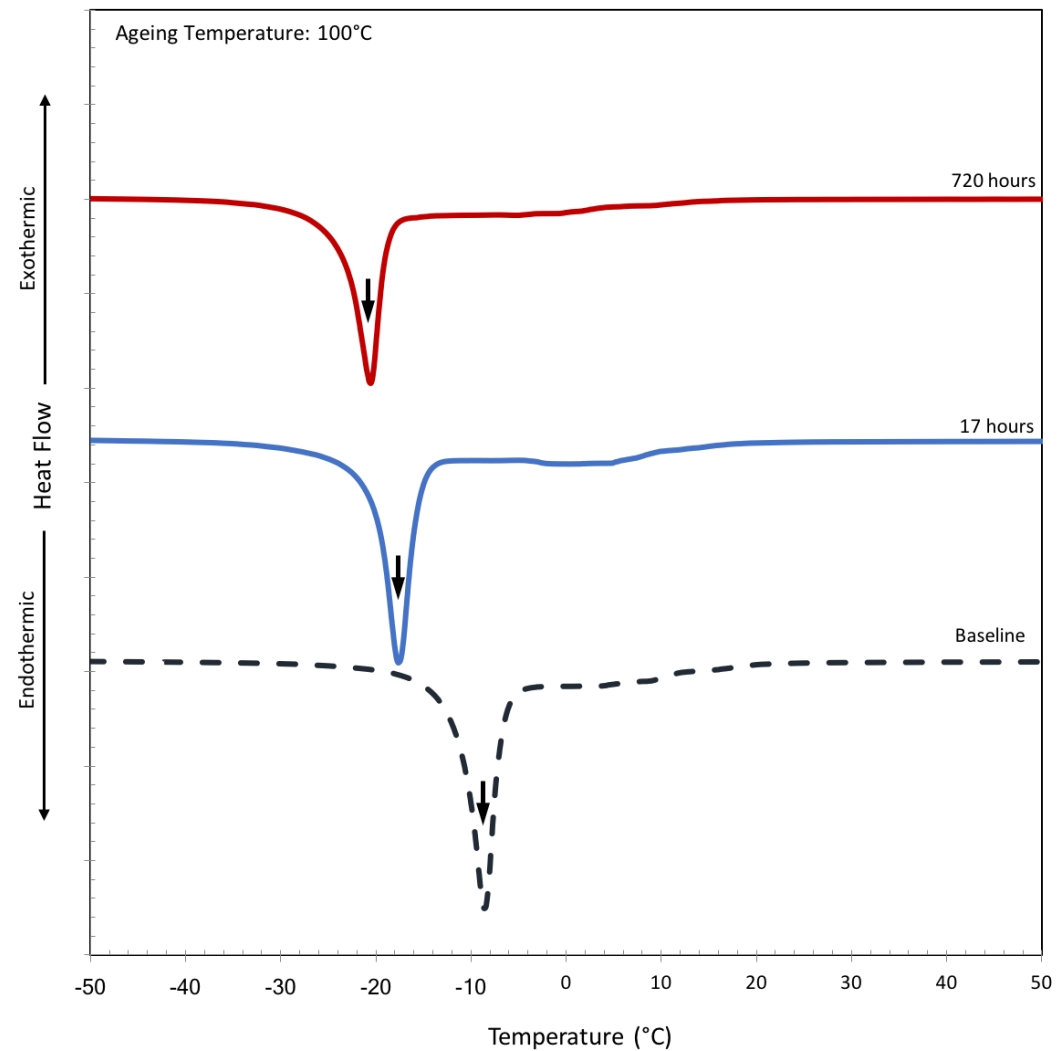
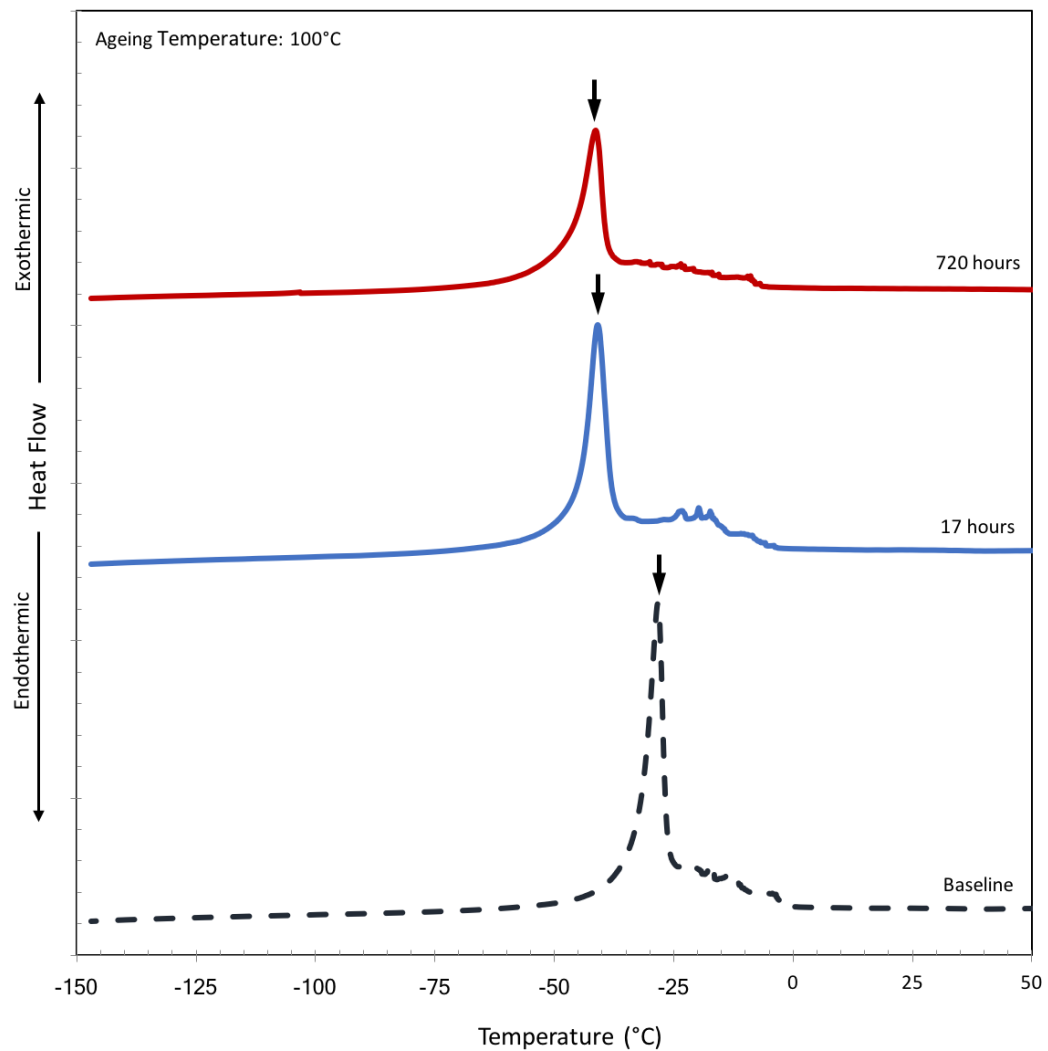
# Fully Annealed Sample – Aged at 200°C



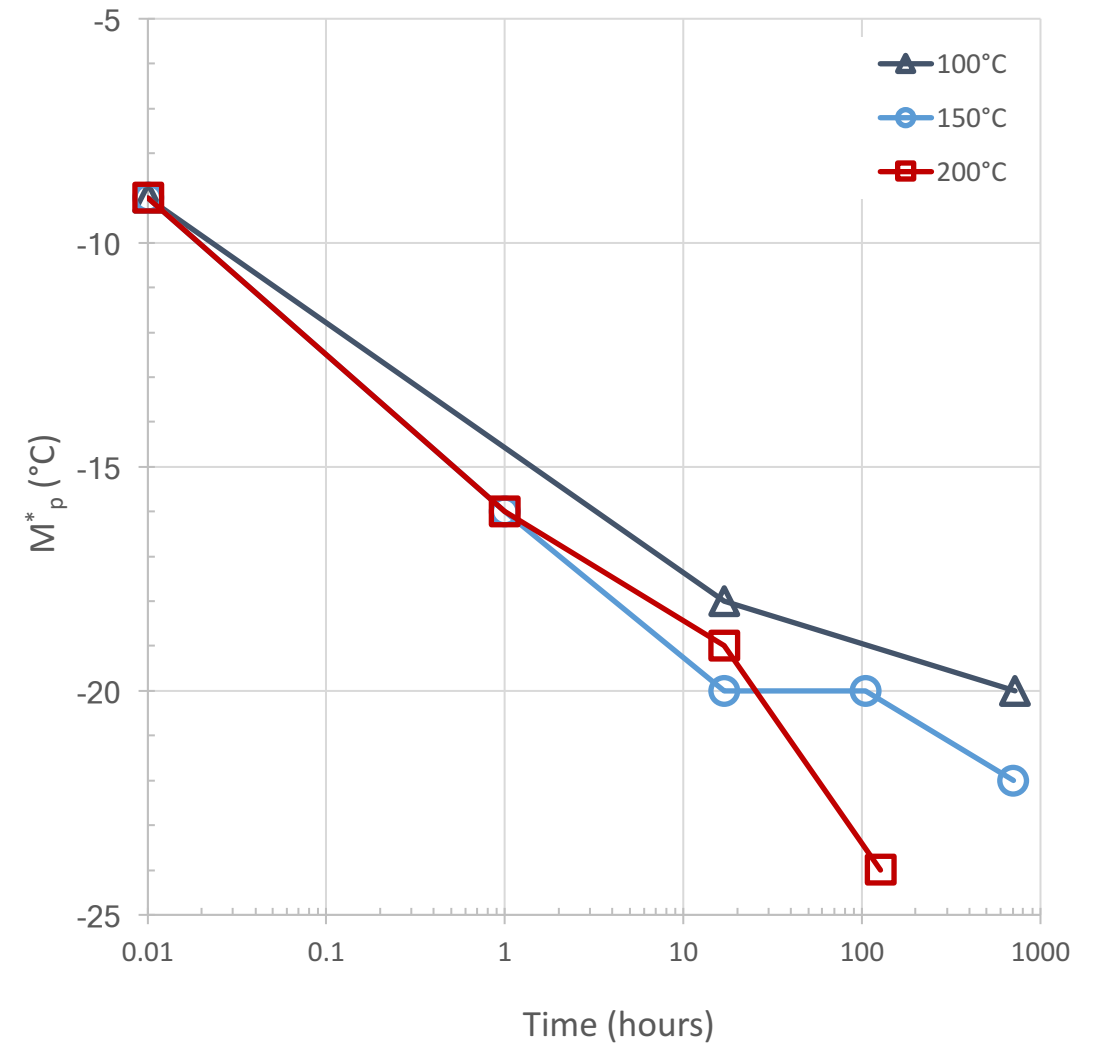
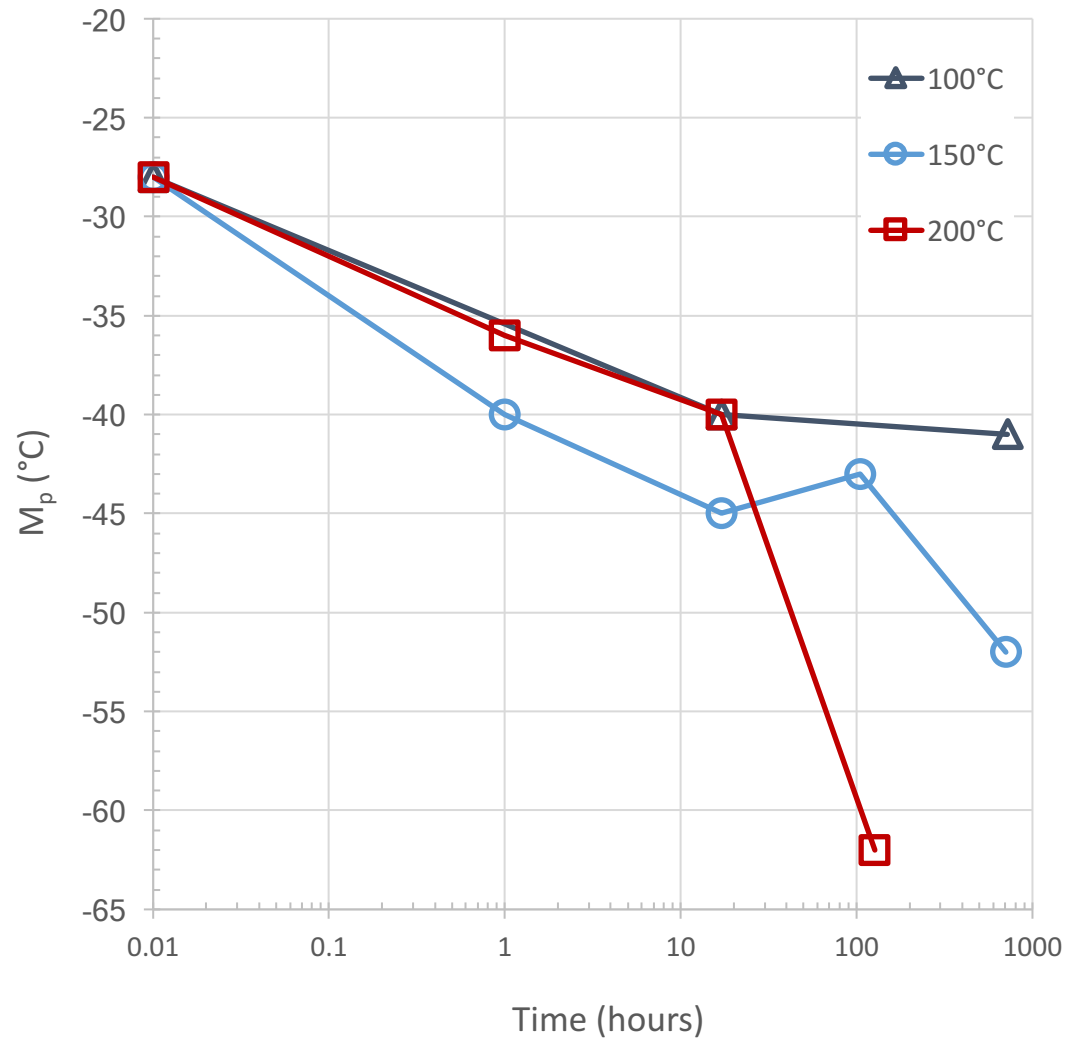
# Fully Annealed Sample – Aged at 150°C



# Fully Annealed Sample – Aged at 100°C

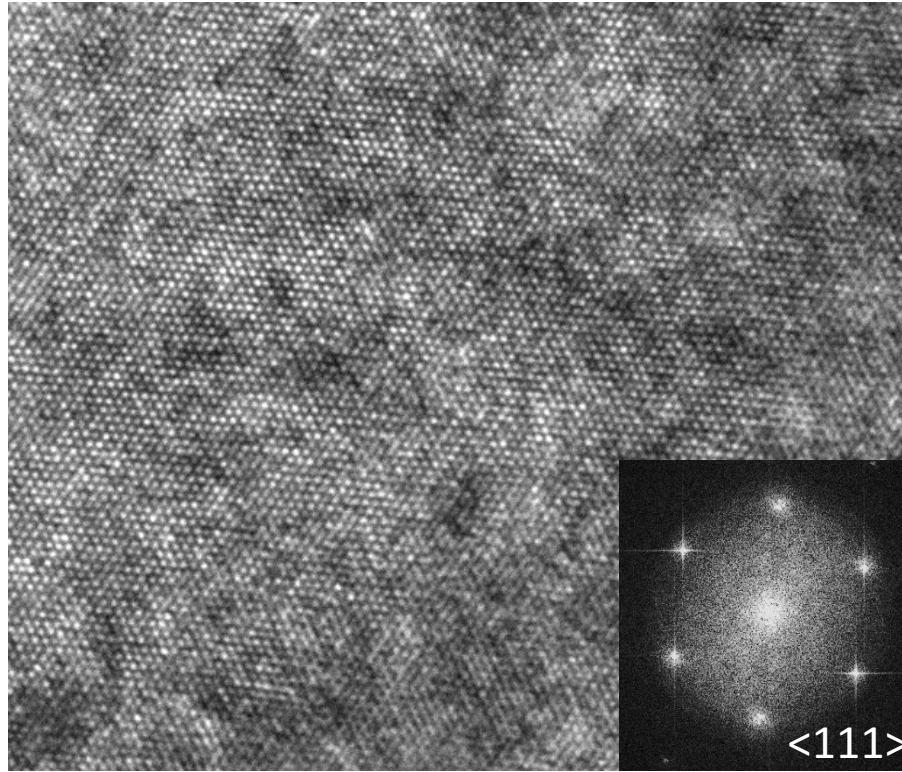


# Suppression of Martensite Formation ( $M_p$ ) and Reversion ( $M_p^*$ )

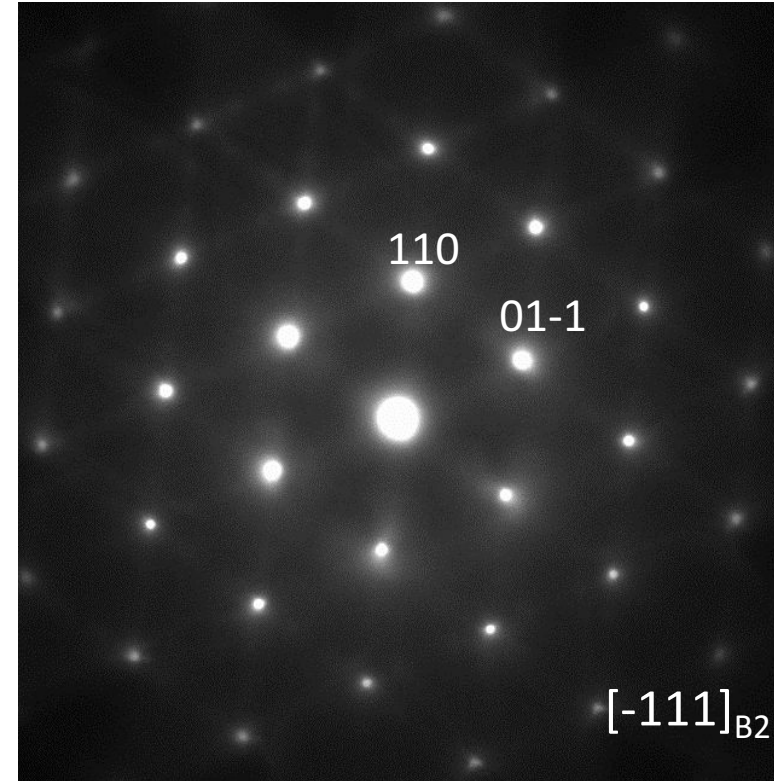




# Fully Annealed Sample – Baseline



High resolution TEM micrograph along  
<111> direction

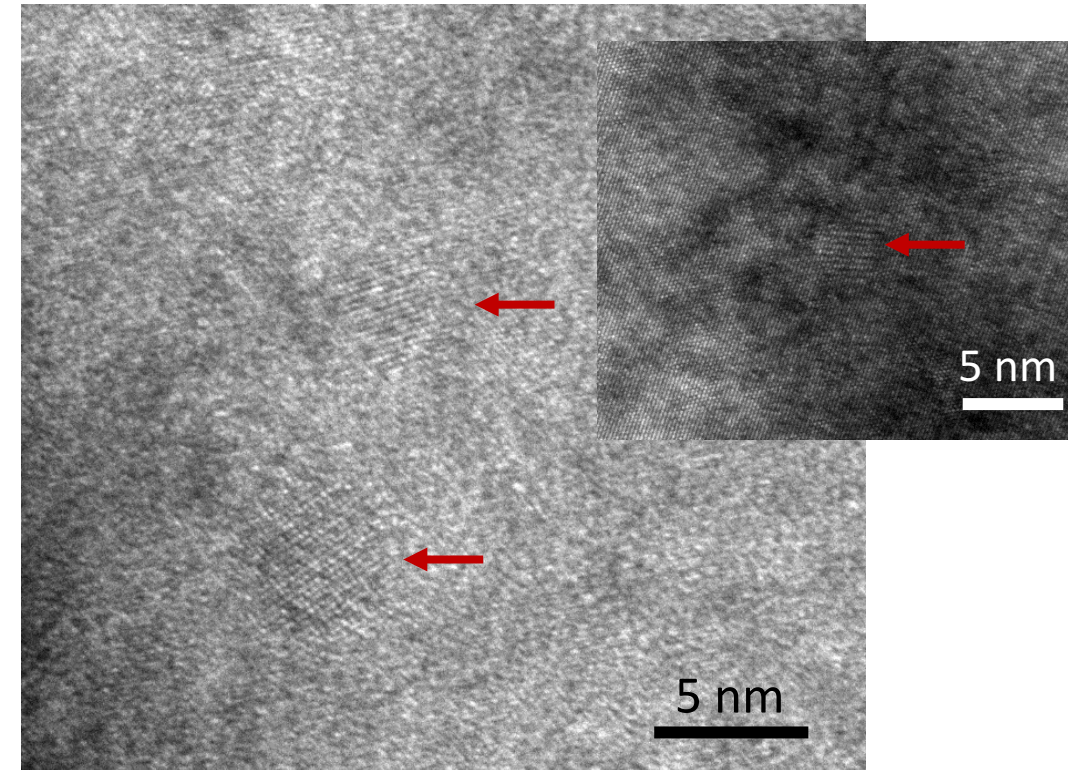
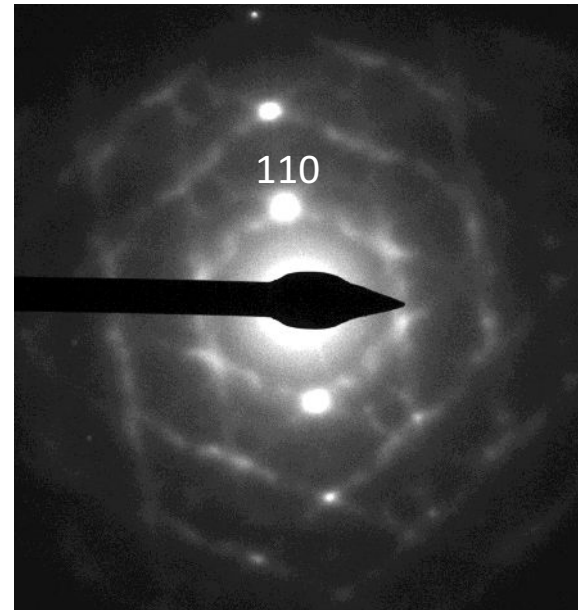
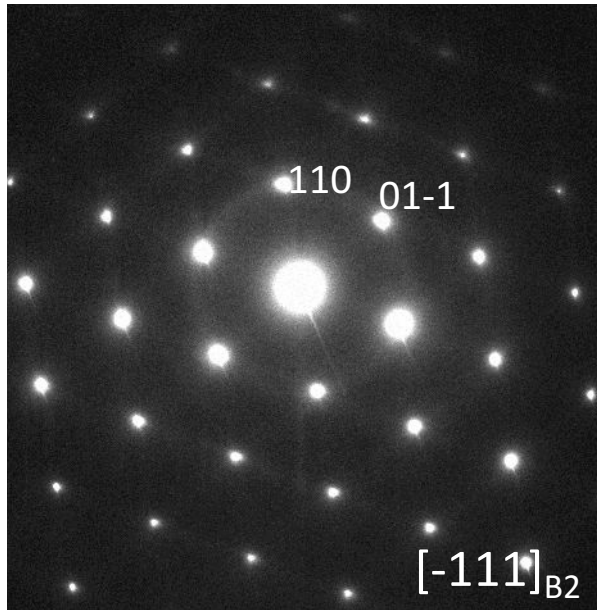


Selected area diffraction pattern

- No Evidence of Precipitation



# Fully Annealed Sample – Aged at 100°C for 105 hours



Tilting the sample around  $[110]$  direction and diffuse intensities (evidence of Ni clustering) are appeared in diffraction pattern.

- Evidence of Ni Clustering (Precursor to Precipitation)\*
- Evidence of Precipitation

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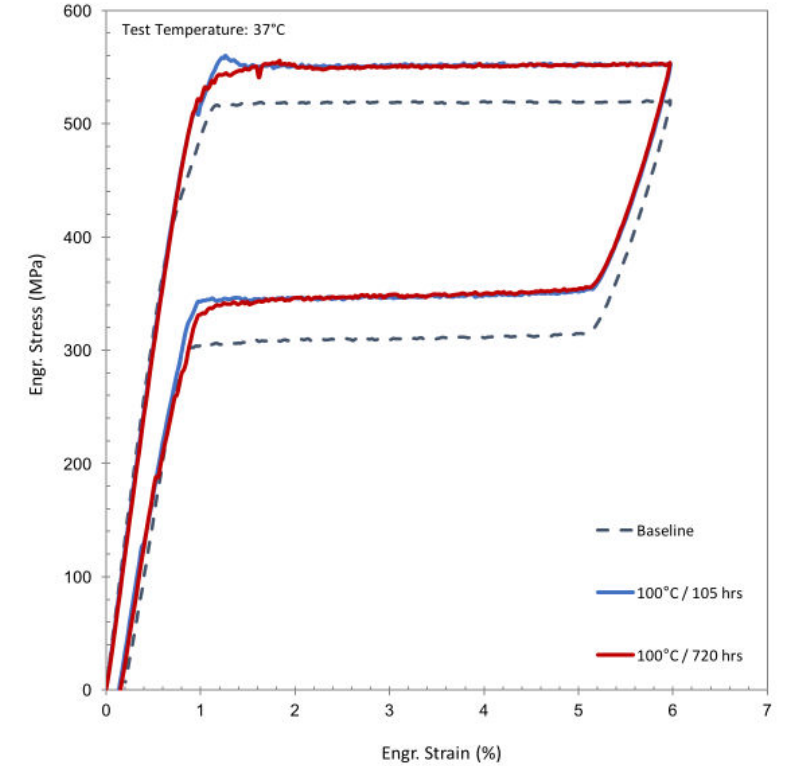
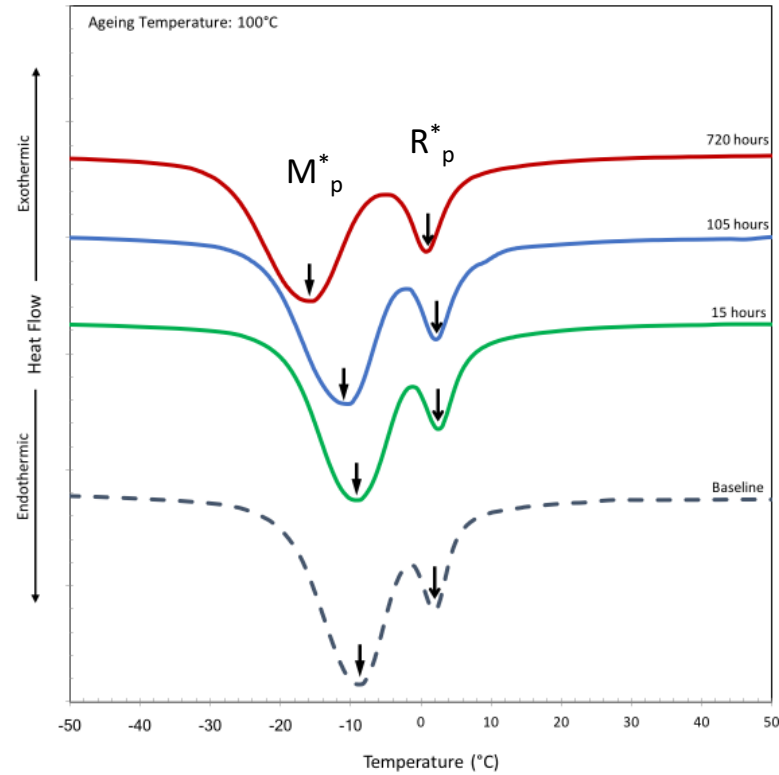
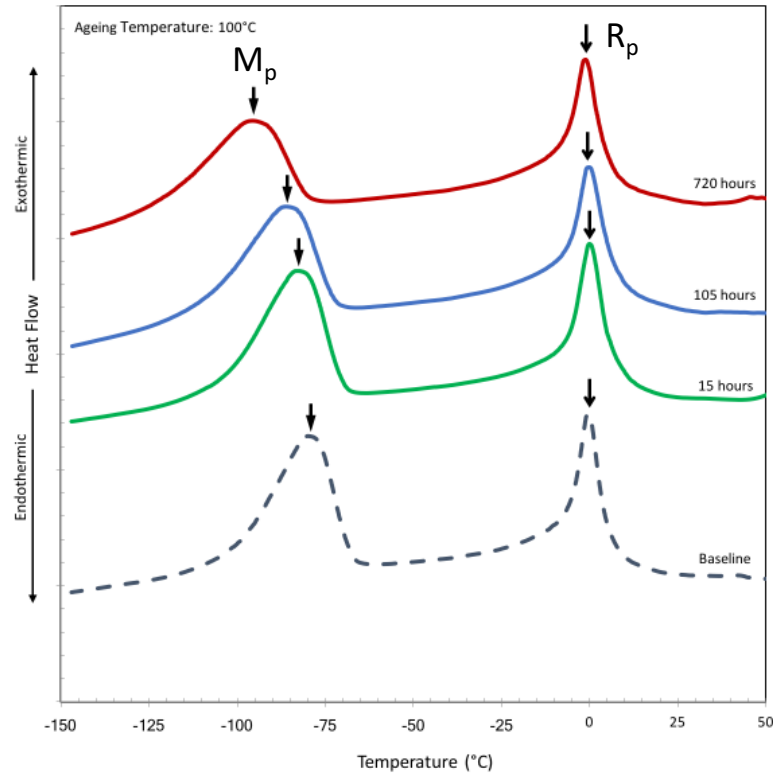
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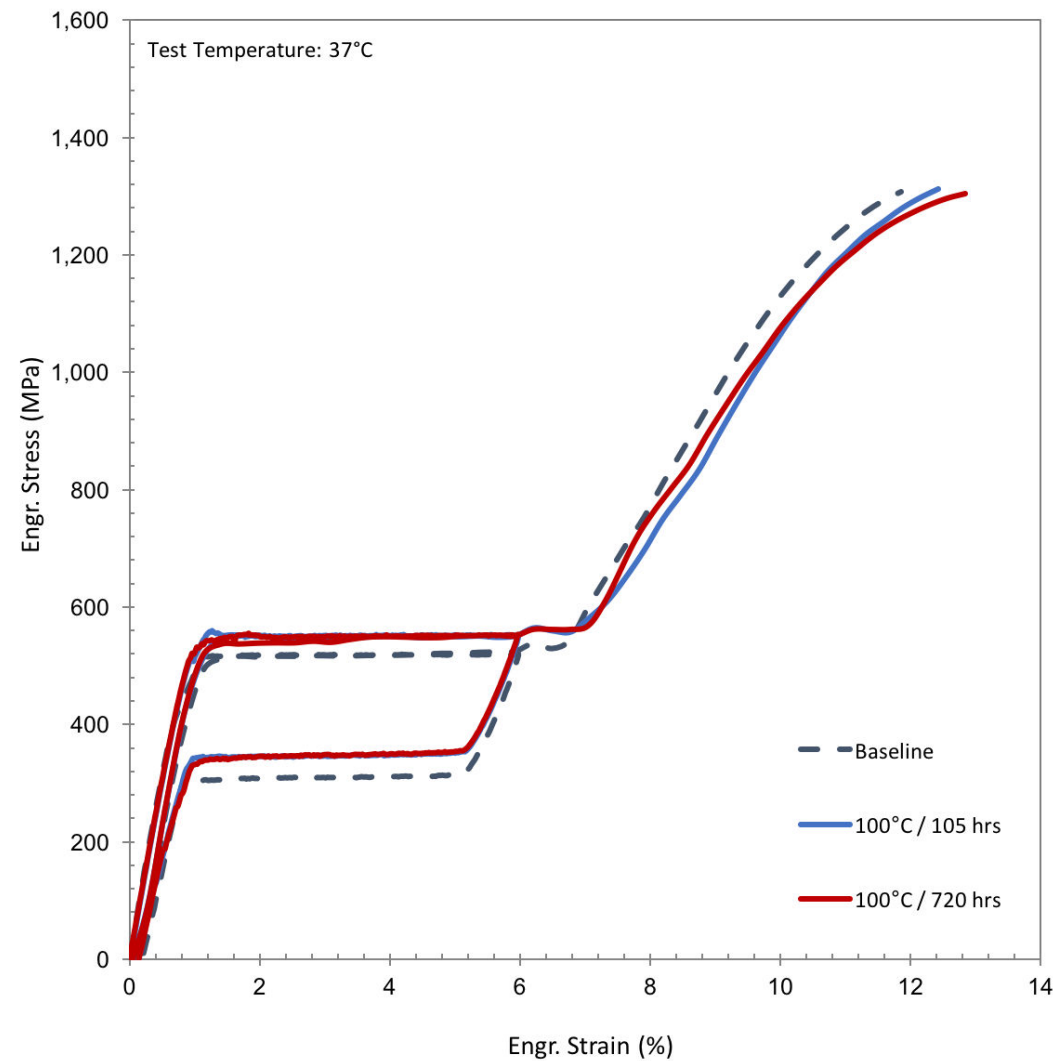
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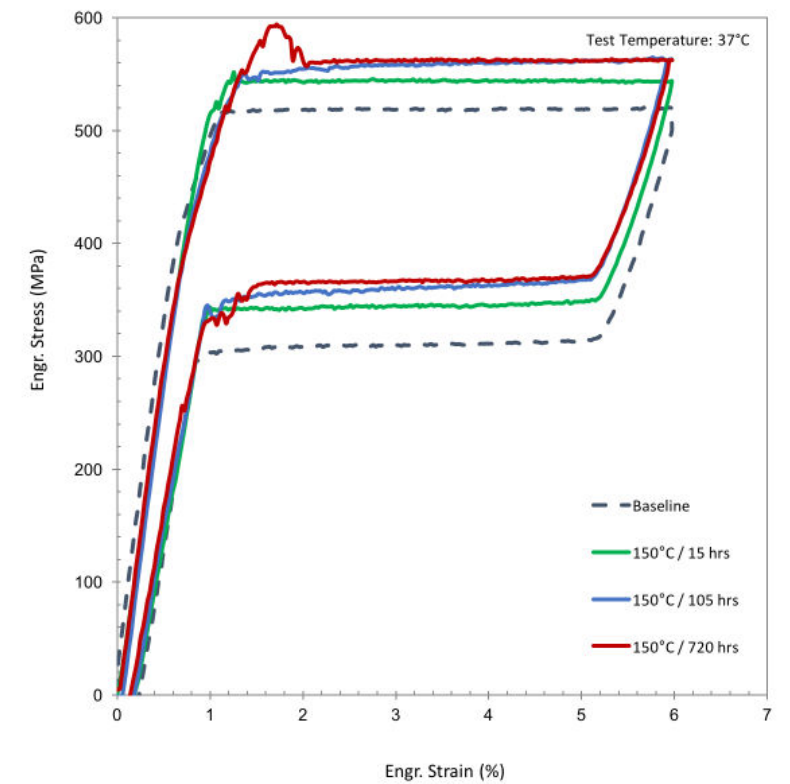
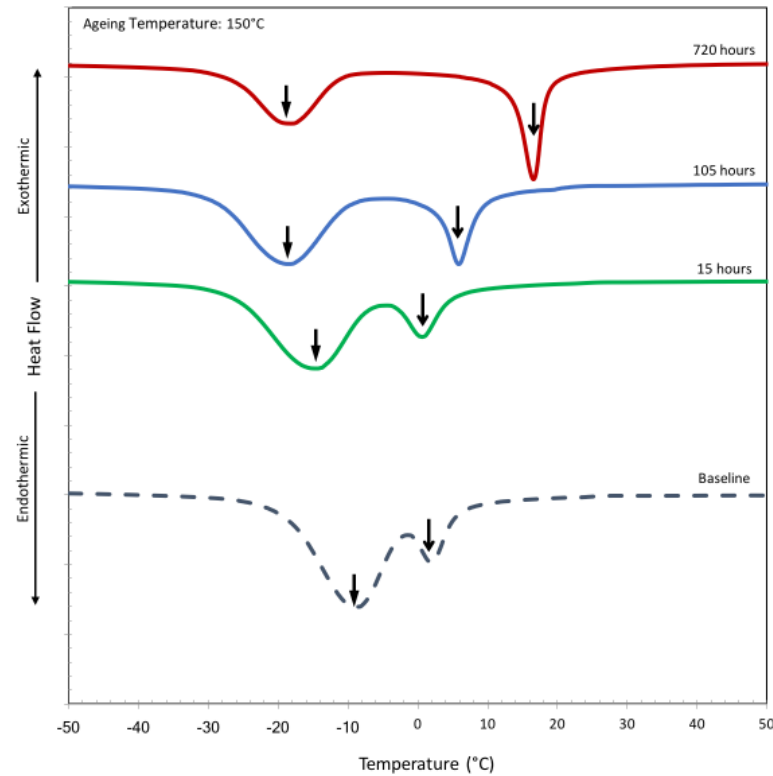
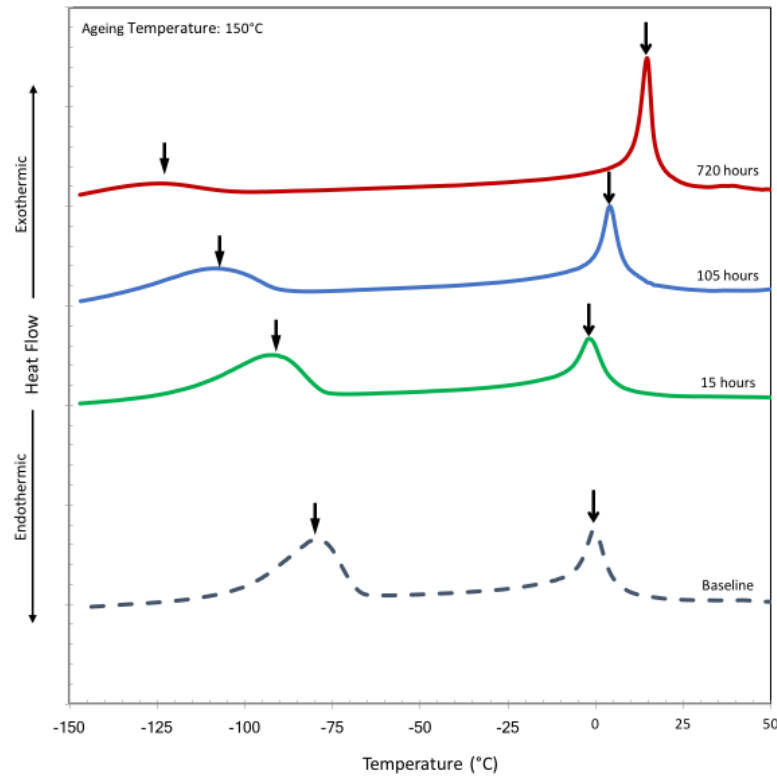
# Sample with Retained CW & Precipitates – Aged at 100°C



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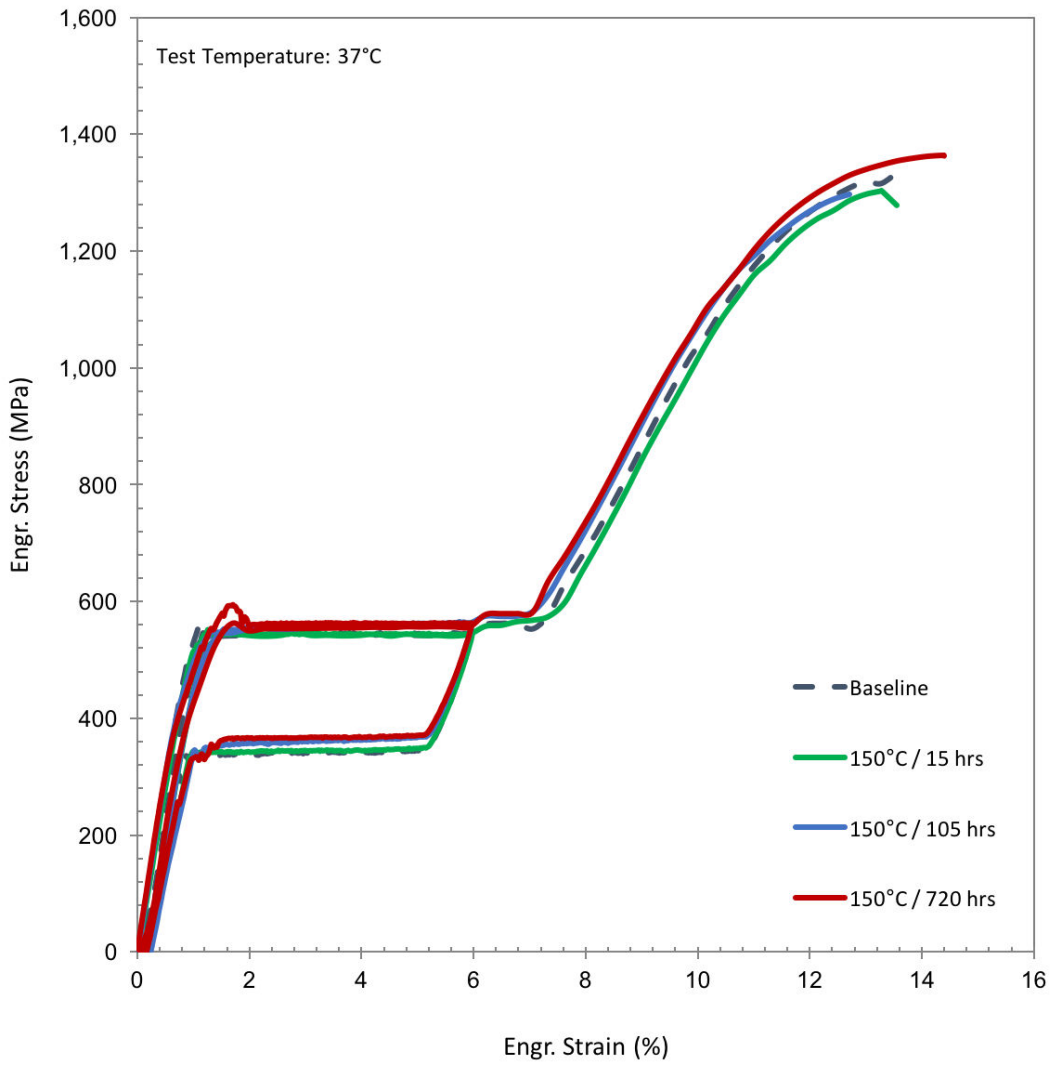


# Sample with Retained CW & Precipitates – Aged at 150°C

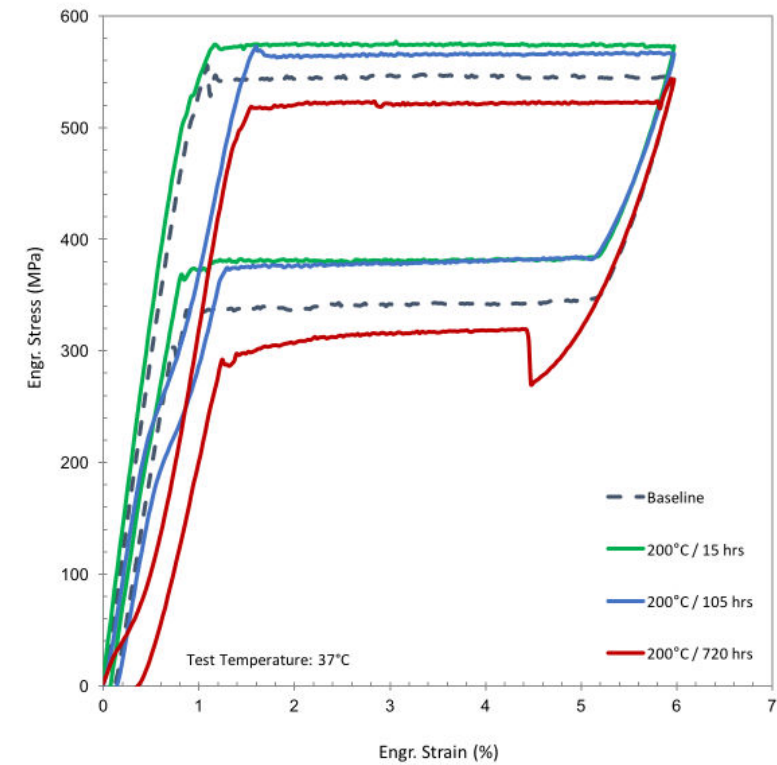
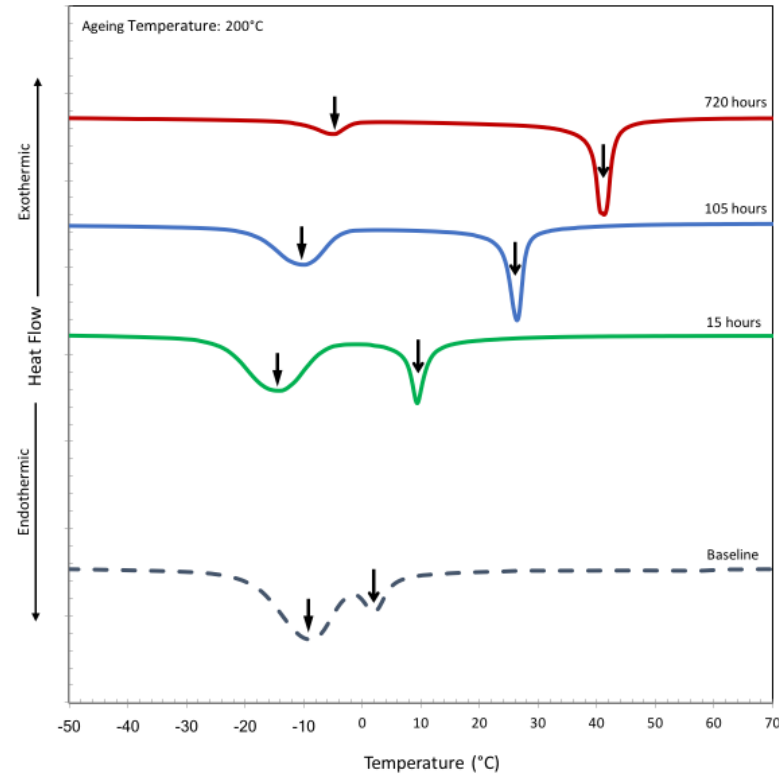
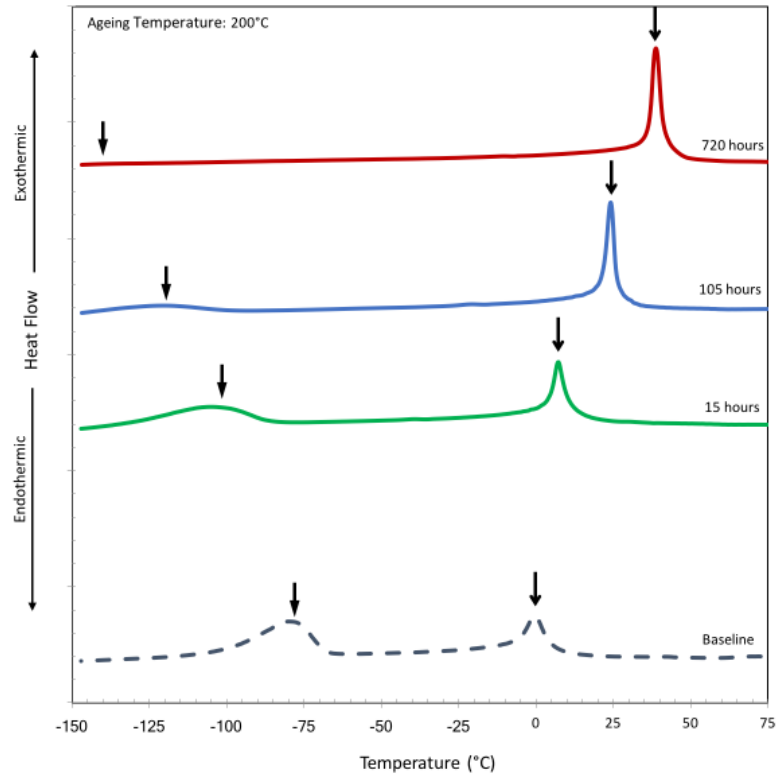




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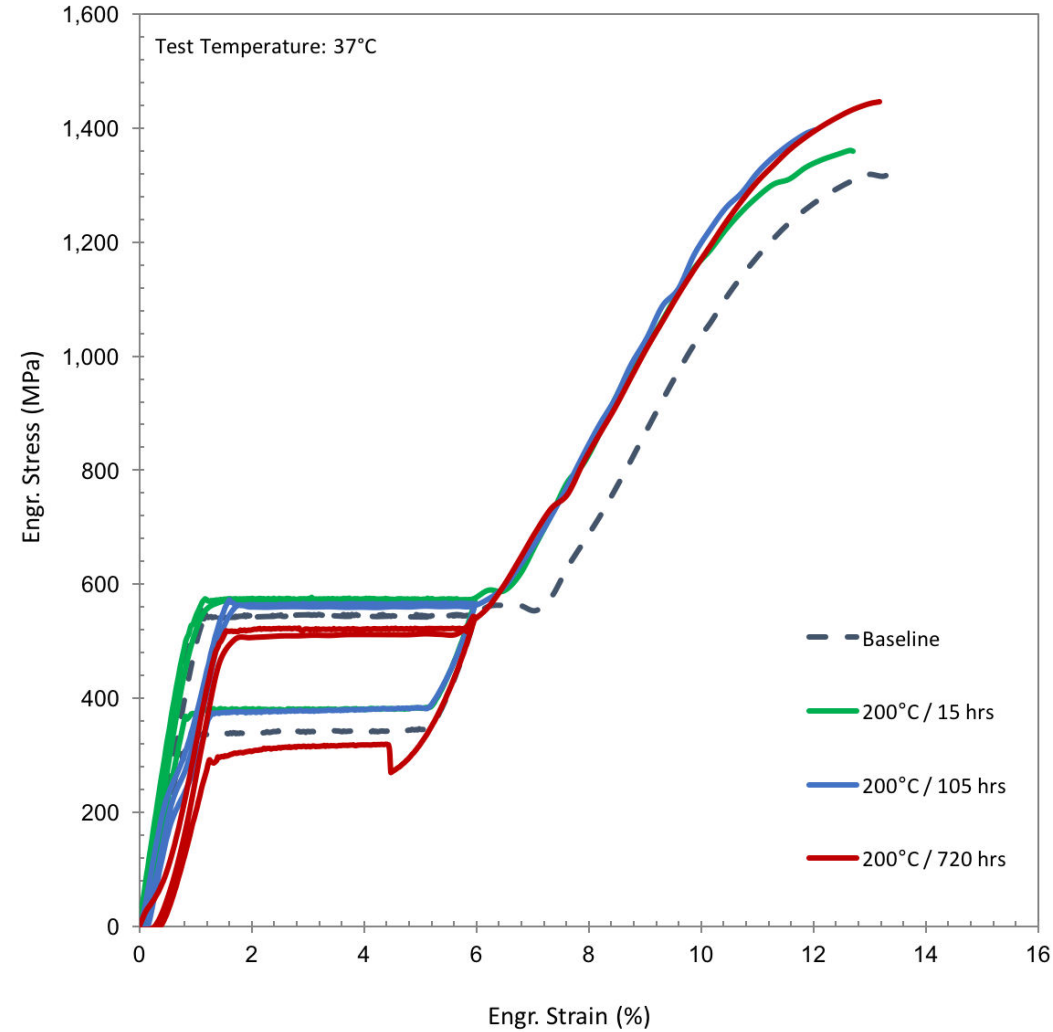


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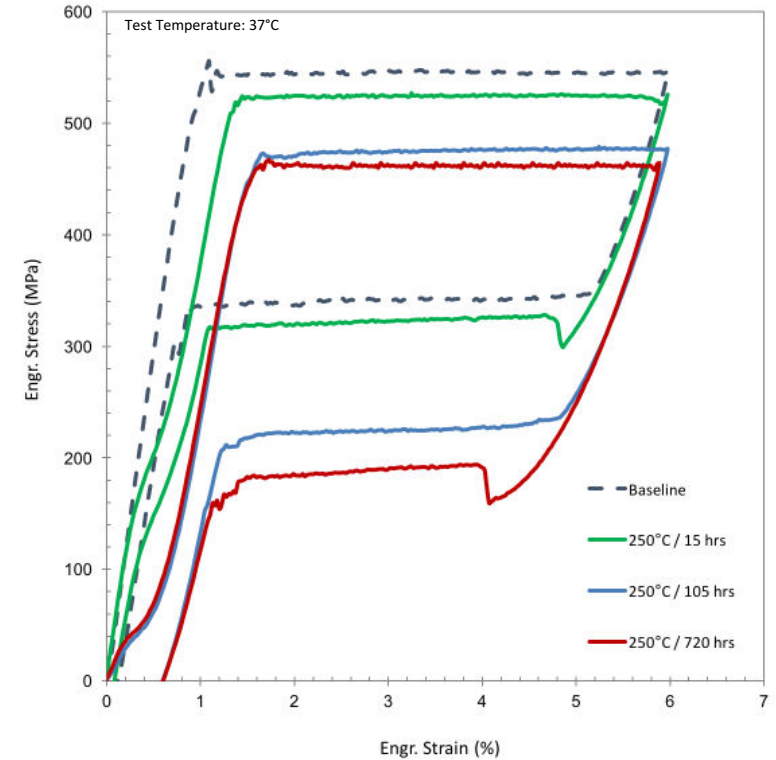
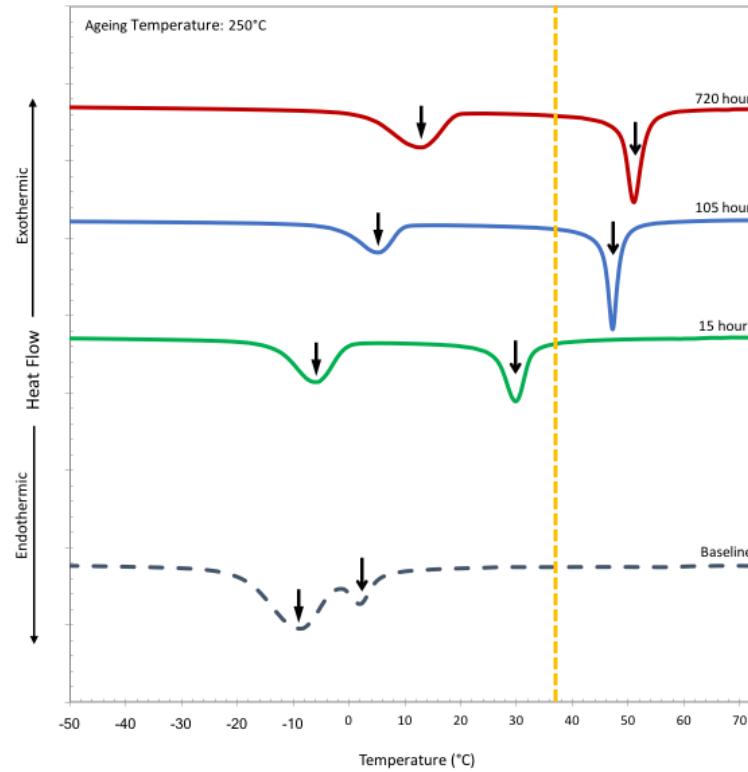
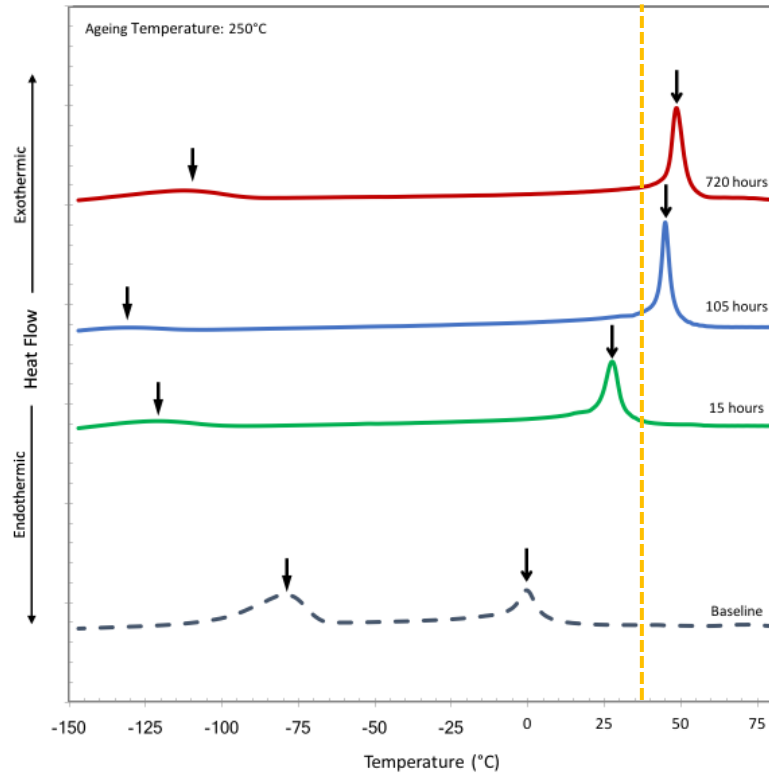




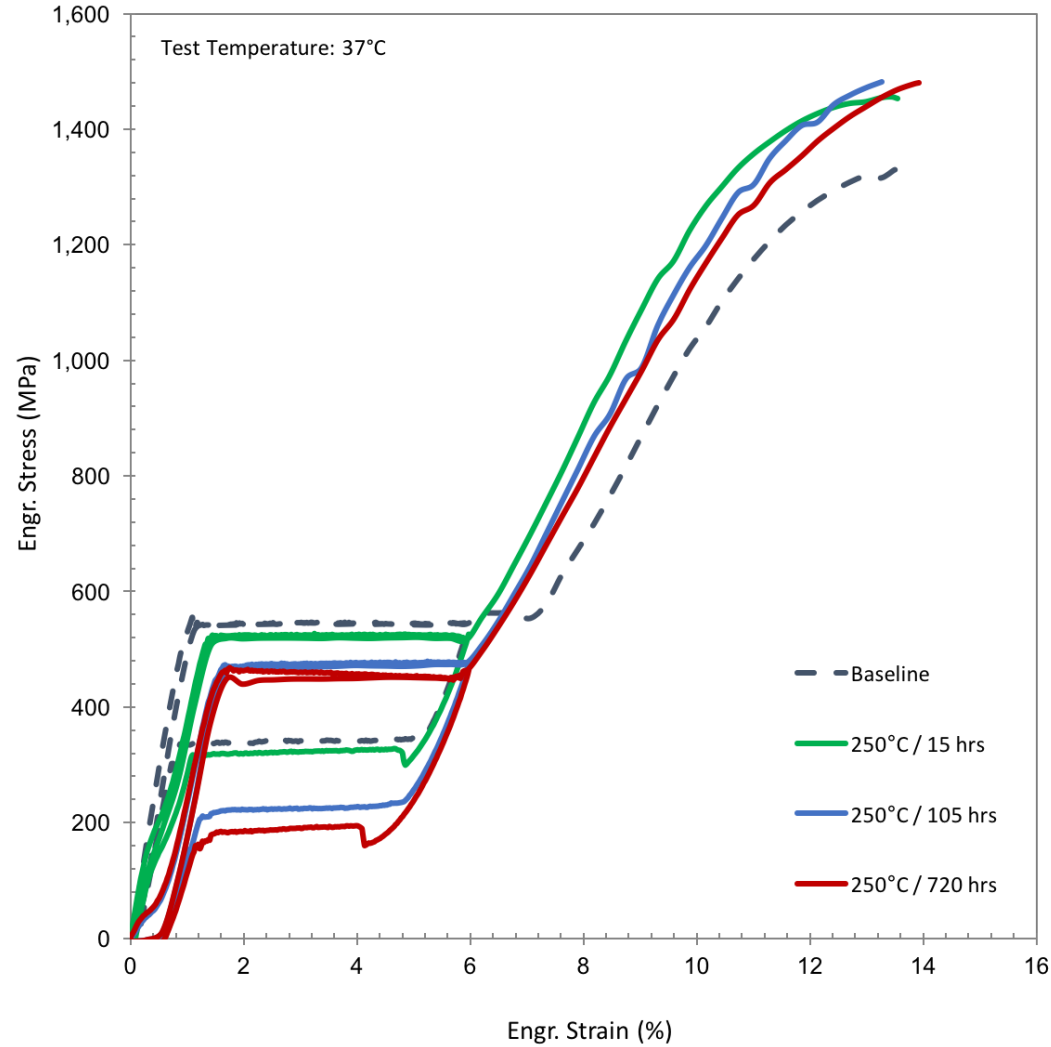
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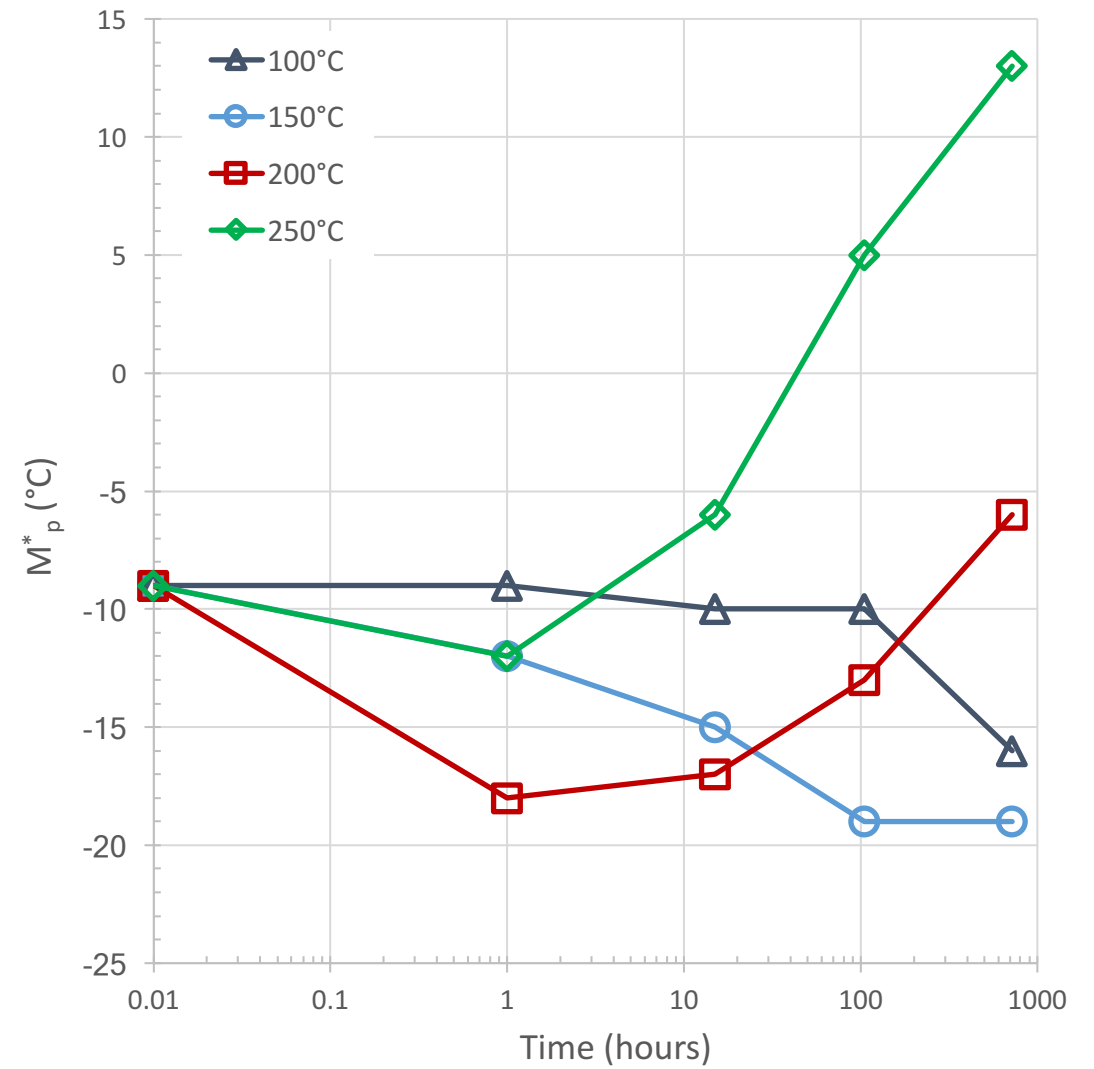
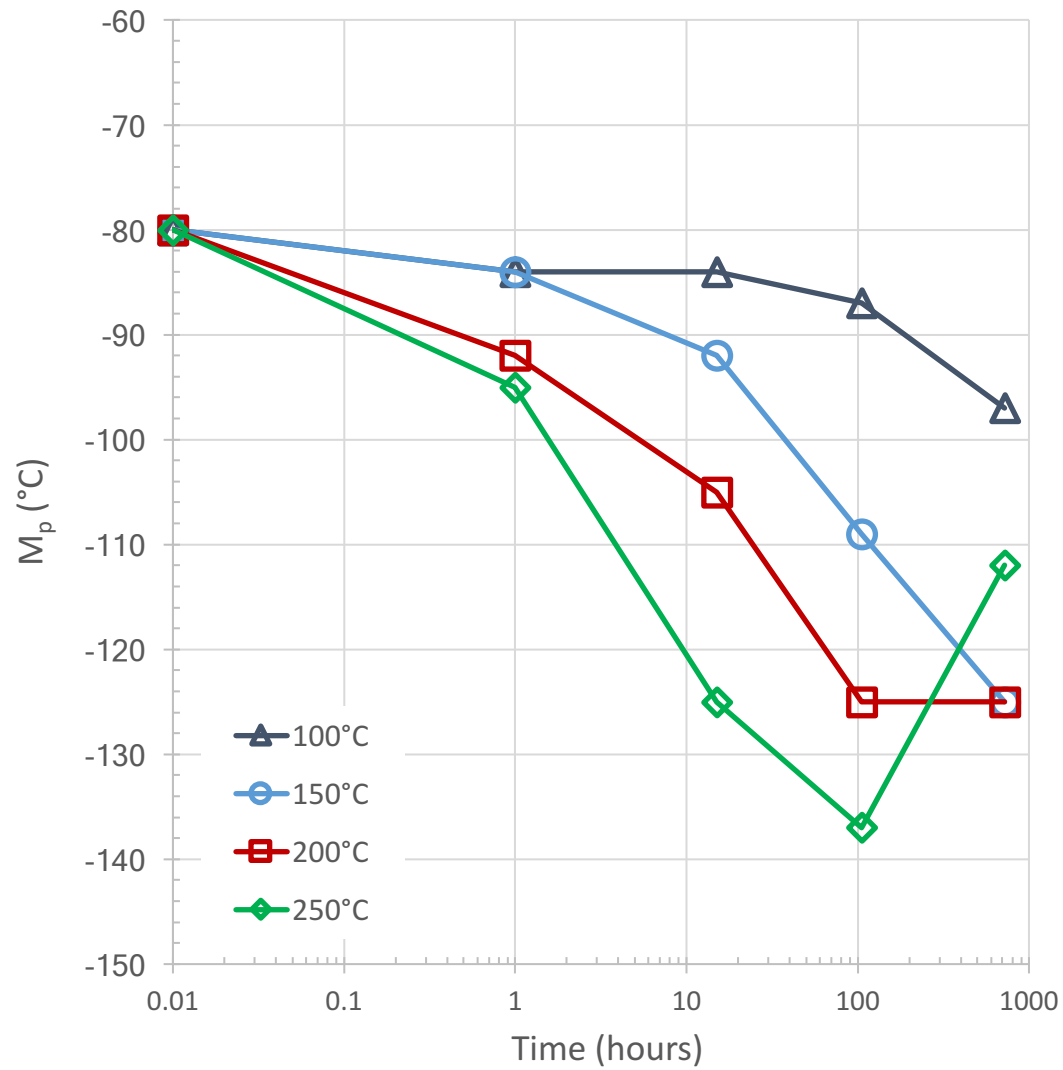
# Sample with Retained CW & Precipitates – Aged at 250°C



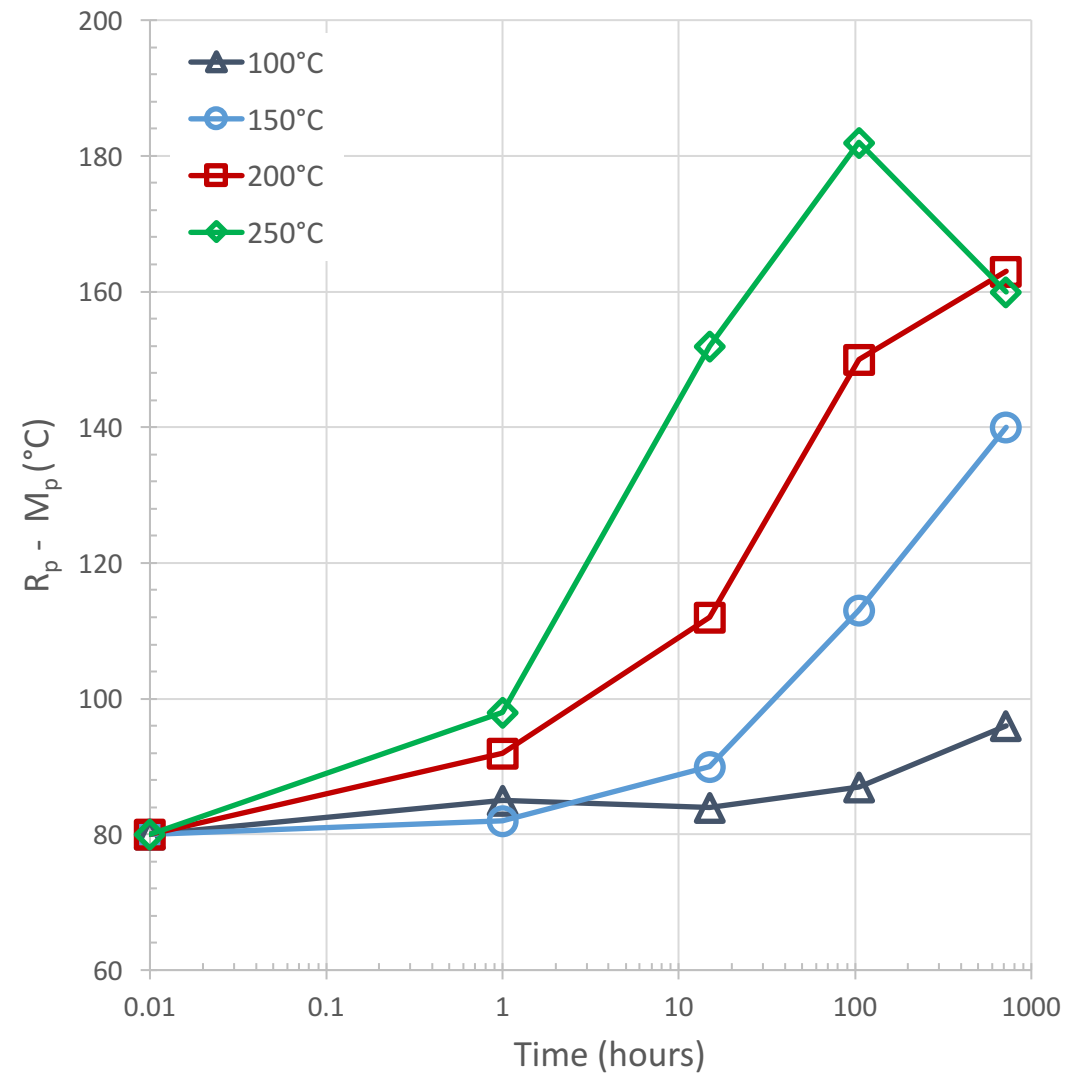
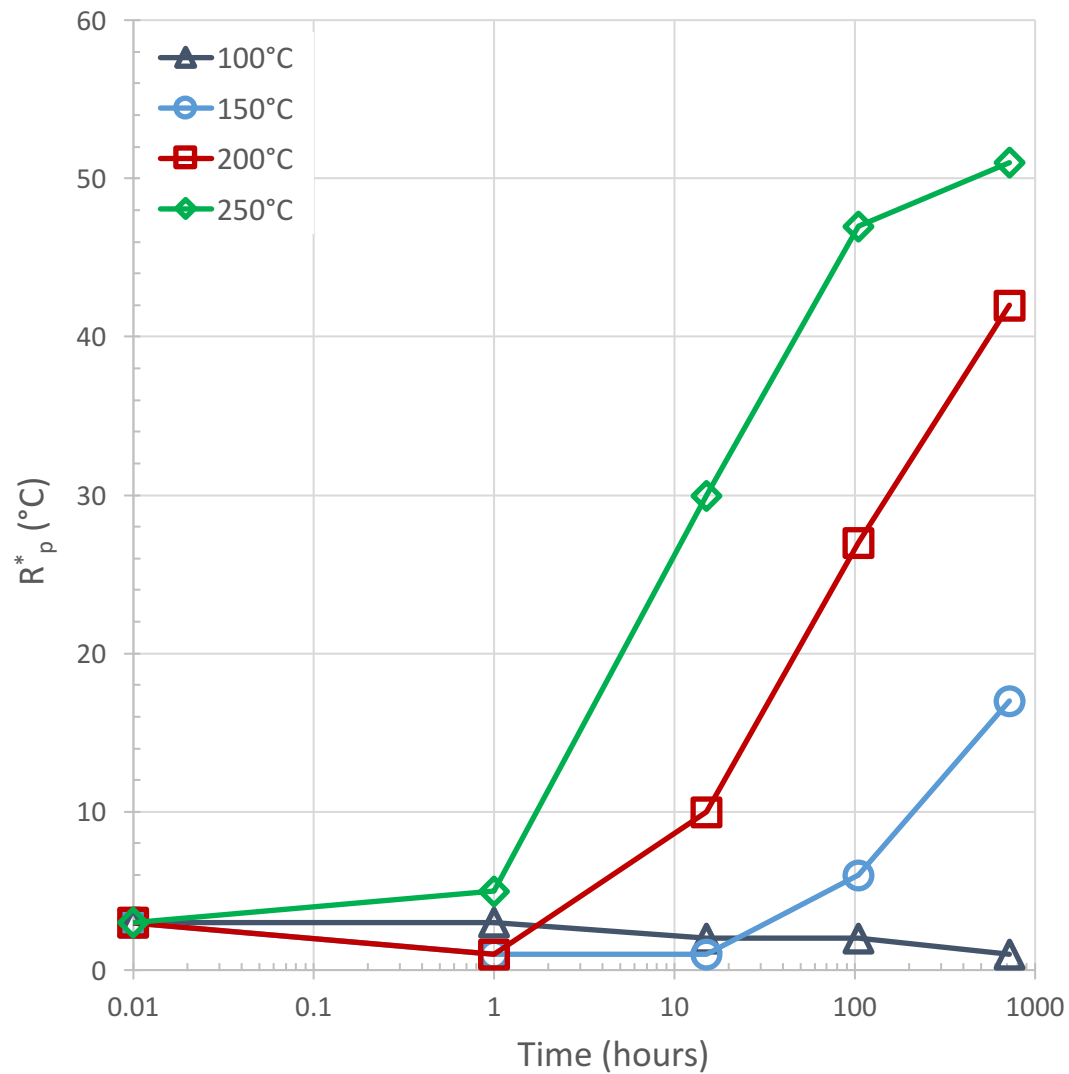
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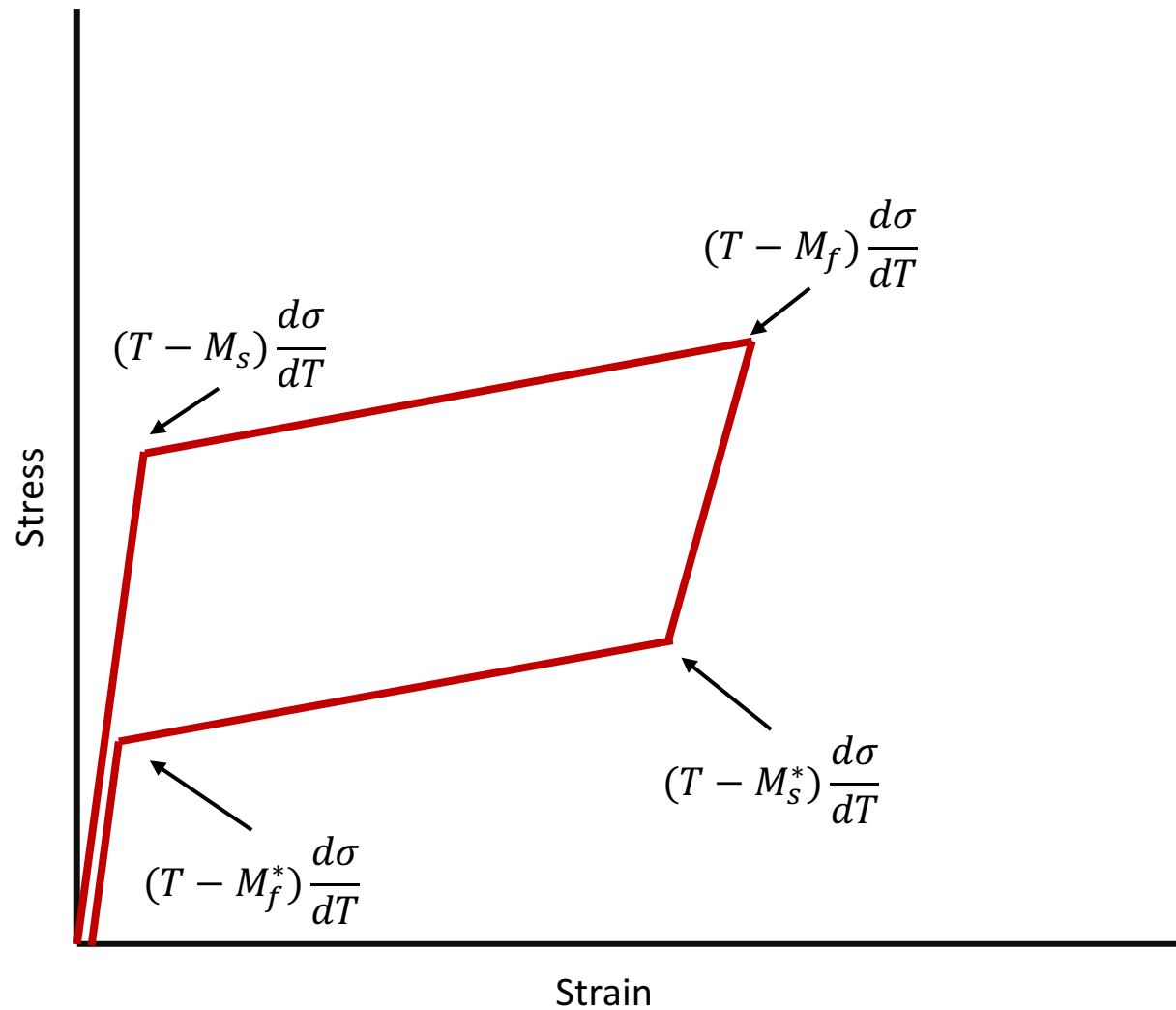
# Evolution of Martensite Formation ( $M_p$ ) and Reversion ( $M_p^*$ )



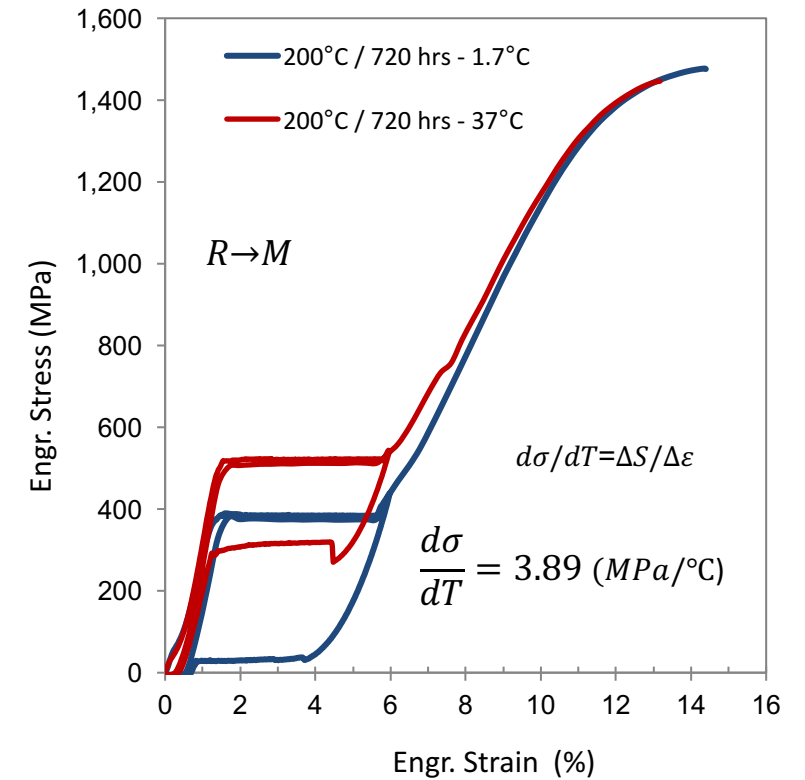
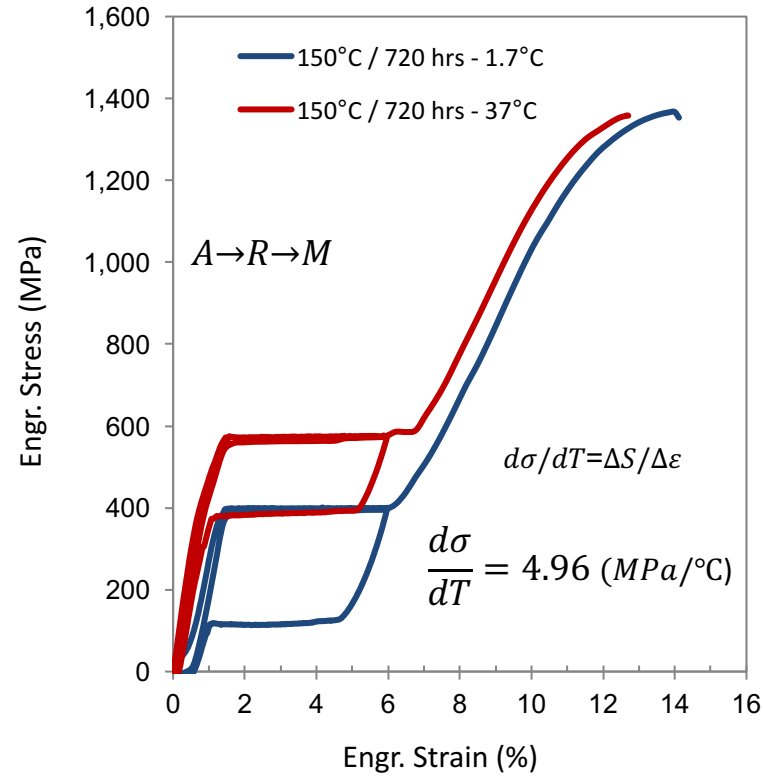
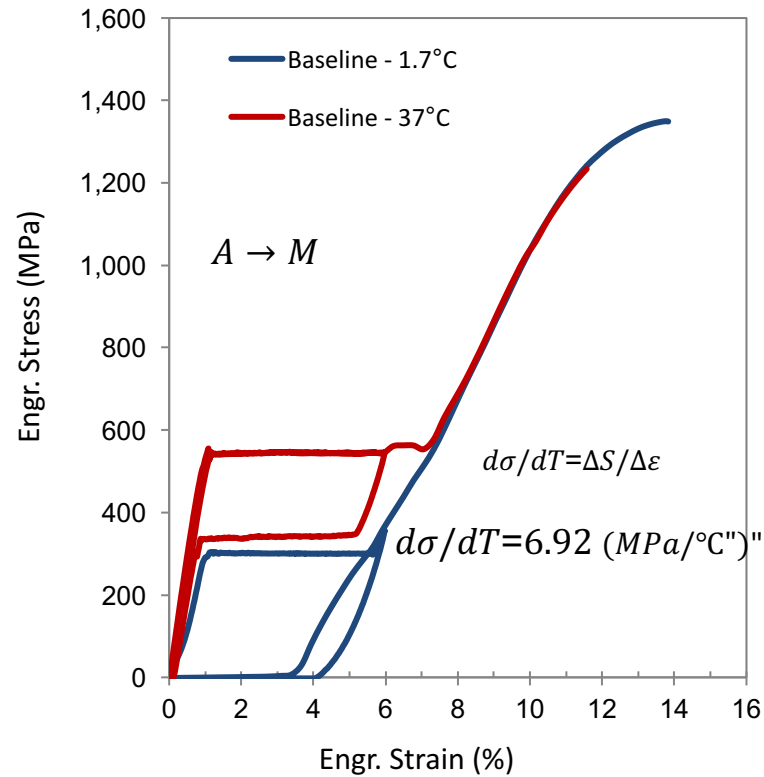
# Evolution of R-Phase ( $R_p^*$ ) and Peak Separation ( $R_p - M_p$ )



# Clausius-Clapeyron – Relation between Stress and Temperature



# Stabilization of "R-Phase" and its effect on "Stress"





# Remarks & Conclusions:

- Ni-rich Ti-Ni is metastable even at temperatures as low as 100°C
- Exposures at temperatures  $\leq 150^\circ\text{C}$  resulted in stiffening of the material due to the suppression of Martensite formation ( $M_p$ ) & reversion ( $M_p^*$ )
- Suppression of Martensite could be attributed to Ni clustering, precipitation, or the coherency of the precipitates OR a combination of all
- Exposures at temperatures  $> 150^\circ\text{C}$  resulted in loss of stiffness
- Loss of stiffness is attributed to the decrease in  $d\sigma/dT$  due to stabilization of the R-phase
- Stabilization of the R-phase at higher temperatures can also result in materials with an  $A_f$  well above body temperature (i.e.  $48^\circ\text{C}$ ) with pseudoelasticity!
- Caution must be taken when exposing NiTi to temperatures  $< 200^\circ\text{C}$  (e.g. when applying coatings)

[bit.ly/smst17ndc](http://bit.ly/smst17ndc)

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