

Direct Experimental Evaluation of High-cycle Fatigue Indicator Parameters in Nickel-Titanium Shape Memory Alloys

Harshad M. Paranjape¹ Angela Joung¹ Darren C. Pagan² Craig Bonsignore¹ Ich Ong¹ Lot Vien¹

¹Confluent Medical Technologies, Inc., Fremont, CA

²Pennsylvania State University, College Park, PA

harshad.paranjape@confluentmedical.com

May 12, 2022 | Shape Memory and Superelastic Technologies Conference (2022)

- Resources provided by Confluent Medical Technologies, Inc.
- This work is based upon research conducted at the Center for High Energy X-ray Sciences (CHEXS) which is supported by the National Science Foundation under award DMR-1829070.

- Justin Gilbert (Confluent)
- Ich Ong (Confluent)
- Lot Vien (Confluent)

Fatigue-tolerant Design of Medical Devices

• Medical devices: Cyclic deformation due to cardiac rhythm.

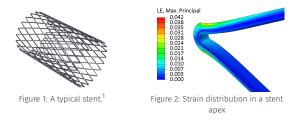


Figure 1: A typical stent.¹

¹Bonsignore C., Open Stent Design.https://github.com/cbonsig/open-stent ²See e.g., Robertson et al. Int. Mat. Reviews (2012).

Fatigue-tolerant Design of Medical Devices

- Medical devices: Cyclic deformation due to cardiac rhythm.
- Deformation descriptors: mean strain (ε_{mean}) and an alternating strain amplitude ($\varepsilon_{amplitude}$) or mean phase transformation volume (ν_{mean}) and phase transformation volume amplitude ($\nu_{amplitude}$).

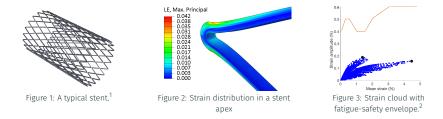


¹Bonsignore C., Open Stent Design.https://github.com/cbonsig/open-stent

²See e.g., Robertson et al. Int. Mat. Reviews (2012).

Fatigue-tolerant Design of Medical Devices

- Medical devices: Cyclic deformation due to cardiac rhythm.
- Deformation descriptors: mean strain (ε_{mean}) and an alternating strain amplitude ($\varepsilon_{amplitude}$) or mean phase transformation volume (ν_{mean}) and phase transformation volume amplitude ($\nu_{amplitude}$).
- Device design: Optimize, such that the fatigue indicators are within fatigue-safe envelope.



¹Bonsignore C., Open Stent Design.https://github.com/cbonsig/open-stent

²See e.g., Robertson et al. Int. Mat. Reviews (2012).

• Simulation = key tool for estimating fatigue indicators.

- Simulation = key tool for estimating fatigue indicators.
- Simulation-based approach is limited by model assumptions.

- Simulation = key tool for estimating fatigue indicators.
- · Simulation-based approach is limited by model assumptions.
- In-situ experimental methods for characterizing fatigue indicators exist.

- Simulation = key tool for estimating fatigue indicators.
- Simulation-based approach is limited by model assumptions.
- In-situ experimental methods for characterizing fatigue indicators exist.
- Objective 1: Present a digital image correlation (DIC) method to directly quantify fatigue indicators in NiTi.

- Simulation = key tool for estimating fatigue indicators.
- Simulation-based approach is limited by model assumptions.
- In-situ experimental methods for characterizing fatigue indicators exist.
- Objective 1: Present a digital image correlation (DIC) method to directly quantify fatigue indicators in NiTi.
- Objective 2: By fusing DIC results with X-ray diffraction characterization, distinguish mechanisms between low-cycle and high-cycle fatigue.

DIC to Characterize Cyclic Deformation in NiTi

Diamond specimen geometry.

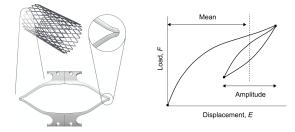


Details:

Joung et al. (2020). "A Digital Image Correlation Methodology for the Characterization of Cyclic Deformation in Nickel-Titanium Medical Device Fatique Test Specimens". ResearchGate pre-print.

DIC to Characterize Cyclic Deformation in NiTi

- Diamond specimen geometry.
- Tension-subcycle BC to mimic pulsatile loading inside a blood vessel.

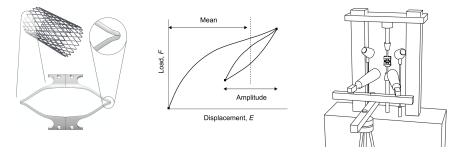


Details:

Joung et al. (2020). "A Digital Image Correlation Methodology for the Characterization of Cyclic Deformation in Nickel-Titanium Medical Device Fatigue Test Specimens". ResearchGate pre-print.

DIC to Characterize Cyclic Deformation in NiTi

- · Diamond specimen geometry.
- Tension-subcycle BC to mimic pulsatile loading inside a blood vessel.
- · Stereo camera setup to obtain strain on curved strut surface.

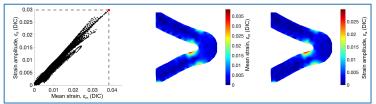


Details:

Joung et al. (2020). "A Digital Image Correlation Methodology for the Characterization of Cyclic Deformation in Nickel-Titanium Medical Device Fatigue Test Specimens". ResearchGate pre-print.

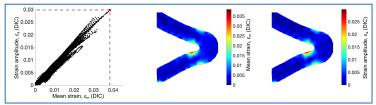
DIC Results: Strain-based Fatigue Indicators

DIC

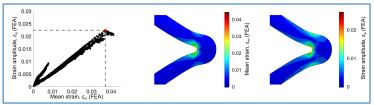


DIC Results: Strain-based Fatigue Indicators

DIC



FEA



DIC Results: Specimen-to-specimen Variability

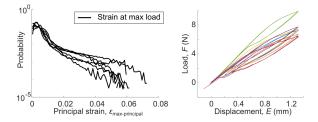
• A simulation-based approach to characterize fatigue safety furnishes one result per BC.

DIC Results: Specimen-to-specimen Variability

- A simulation-based approach to characterize fatigue safety furnishes one result per BC.
- Specimens in reality show a variability in deformation due to small differences in geometry, BC, material properties.

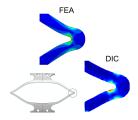
DIC Results: Specimen-to-specimen Variability

- A simulation-based approach to characterize fatigue safety furnishes one result per BC.
- Specimens in reality show a variability in deformation due to small differences in geometry, BC, material properties.
- DIC-based approach naturally captures this.



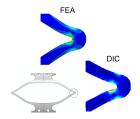
DIC Results: Asymmetry in Deformation due to Strain Localization

• Deformation in NiTi tends to localize at the onset of phase transformation.



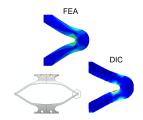
DIC Results: Asymmetry in Deformation due to Strain Localization

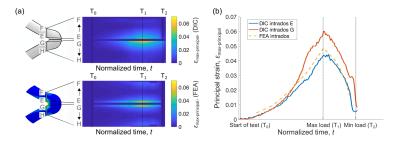
- Deformation in NiTi tends to localize at the onset of phase transformation.
- Simulation typically does not capture this aspect.



DIC Results: Asymmetry in Deformation due to Strain Localization

- Deformation in NiTi tends to localize at the onset of phase transformation.
- Simulation typically does not capture this aspect.





Testing pattern:

• Fatigue indicator parameters obtained using DIC. In general, N = 3.

Testing pattern:

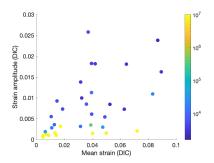
- Fatigue indicator parameters obtained using DIC. In general, N = 3.
- Cycles to failure obtained using fatigue testing. N = 6. Test in water at ambient temperature.

Testing pattern:

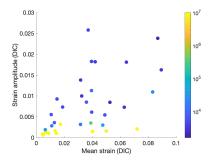
- Fatigue indicator parameters obtained using DIC. In general, N = 3.
- Cycles to failure obtained using fatigue testing. N = 6. Test in water at ambient temperature.
- Approx. 30 BCs spanning typical strain ranges in medical implants.

• Strain map: Fatigue life as a function of mean strain and strain amplitude.

- Strain map: Fatigue life as a function of mean strain and strain amplitude.
- First fully experimental strain map for NiTi.



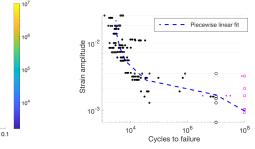
- Strain map: Fatigue life as a function of mean strain and strain amplitude.
- First fully experimental strain map for NiTi.



• Strain-life: Fatigue life as a function of strain amplitude.

- Strain map: Fatigue life as a function of mean strain and strain amplitude.
- First fully experimental strain map for NiTi.

• Strain-life: Fatigue life as a function of strain amplitude.



0.02

0.04

Mean strain (DIC)

0.06

0.08

0.03

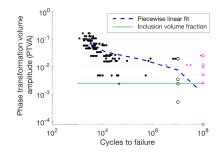
Strain amplitude (DIC) 21000 1000 1000

0.005

'n

DIC + Fatigue Results: Transformation Volume Based Fatigue Indicator

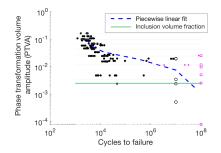
• Phase transformation volume amplitude (PTVA): Difference in material transforming to martensite at the ends of a subcycle³.



³ Paranjape, Ng, Ong, Vien, Huntley. 2020. "Phase Transformation Volume Amplitude as a Low-Cycle Fatigue Indicator in Nickel?Titanium Shape Memory Alloys." Scripta Materialia. https://doi.org/10.1016/j.scriptamat.2019.12.014.

DIC + Fatigue Results: Transformation Volume Based Fatigue Indicator

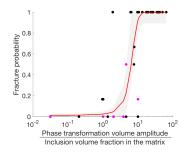
- Phase transformation volume amplitude (PTVA): Difference in material transforming to martensite at the ends of a subcycle³.
- PTVA at which the response transitions from low-cycle to high-cycle \rightarrow Connected to the volume density of non-metallic inclusions.



³ Paranjape, Ng, Ong, Vien, Huntley. 2020. "Phase Transformation Volume Amplitude as a Low-Cycle Fatigue Indicator in Nickel?Titanium Shape Memory Alloys." Scripta Materialia. https://doi.org/10.1016/j.scriptamat.2019.12.014.

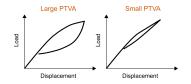
DIC + Fatigue Results: Fracture Probability

- More volume swept by the phase transformation domain \rightarrow Larger fracture probability.

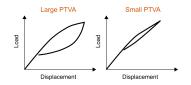


DIC + Fatigue Results: Low-cycle vs. High-cycle Hysteresis Evolution

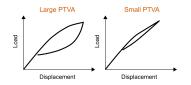
• Hysteresis in samples with a large phase transformation amplitude (PTVA) decreases (linearization).

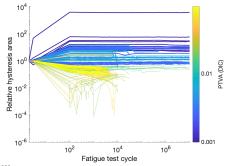


- Hysteresis in samples with a large phase transformation amplitude (PTVA) decreases (linearization).
- Hysteresis in samples with a small phase transformation amplitude increases (localization).



- Hysteresis in samples with a large phase transformation amplitude (PTVA) decreases (linearization).
- Hysteresis in samples with a small phase transformation amplitude increases (localization).





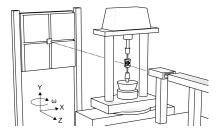
• DIC measurements were surface based.

Volumetric Characterization: X-ray Diffraction Measurements

- DIC measurements were surface based.
- Perform volumetric measurements of some of the fatigue indicators.

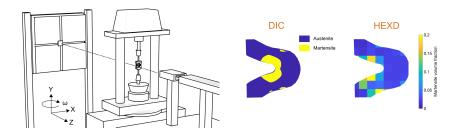
Volumetric Characterization: X-ray Diffraction Measurements

- DIC measurements were surface based.
- Perform volumetric measurements of some of the fatigue indicators.
- In-situ high-energy X-ray diffraction (HEXD) during fatigue loading of NiTi diamonds.



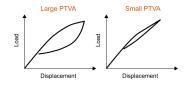
Volumetric Characterization: X-ray Diffraction Measurements

- DIC measurements were surface based.
- Perform volumetric measurements of some of the fatigue indicators.
- In-situ high-energy X-ray diffraction (HEXD) during fatigue loading of NiTi diamonds.



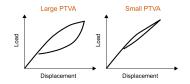
HEXD Results: Low-cycle vs. High-cycle Hysteresis Evolution

• Large amplitude: PTVA \downarrow (linearization).



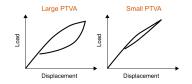
HEXD Results: Low-cycle vs. High-cycle Hysteresis Evolution

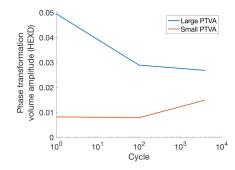
- Large amplitude: PTVA \downarrow (linearization).
- Small amplitude: PTVA \uparrow (localization).



HEXD Results: Low-cycle vs. High-cycle Hysteresis Evolution

- Large amplitude: PTVA \downarrow (linearization).
- Small amplitude: PTVA \uparrow (localization).
- These results from HEXD are consistent w/ DIC-based results.





• Direct experimental characterization of fatigue indicators in NiTi is advantageous than using simulations.

Details:

- Direct experimental characterization of fatigue indicators in NiTi is advantageous than using simulations.
- We presented a DIC protocol to directly quantify fatigue indicators in NiTi. This method captures nuances of fatigue indicators (variability, asymmetry) not captured in simulations.

Details:

- Direct experimental characterization of fatigue indicators in NiTi is advantageous than using simulations.
- We presented a DIC protocol to directly quantify fatigue indicators in NiTi. This method captures nuances of fatigue indicators (variability, asymmetry) not captured in simulations.
- By combining data from DIC, fatigue testing, and HEXD, we showed that phase transformation volume amplitude (PTVA) can act as an intuitive fatigue indicator. Low-cycle to high-cycle fatigue transition is related to the inclusion volume fraction in the base NiTi material.

Details:

- Direct experimental characterization of fatigue indicators in NiTi is advantageous than using simulations.
- We presented a DIC protocol to directly quantify fatigue indicators in NiTi. This method captures nuances of fatigue indicators (variability, asymmetry) not captured in simulations.
- By combining data from DIC, fatigue testing, and HEXD, we showed that phase transformation volume amplitude (PTVA) can act as an intuitive fatigue indicator. Low-cycle to high-cycle fatigue transition is related to the inclusion volume fraction in the base NiTi material.
- PTVA evolves distinctly in low-cycle and high-cycle regime.

Details:

- Direct experimental characterization of fatigue indicators in NiTi is advantageous than using simulations.
- We presented a DIC protocol to directly quantify fatigue indicators in NiTi. This method captures nuances of fatigue indicators (variability, asymmetry) not captured in simulations.
- By combining data from DIC, fatigue testing, and HEXD, we showed that phase transformation volume amplitude (PTVA) can act as an intuitive fatigue indicator. Low-cycle to high-cycle fatigue transition is related to the inclusion volume fraction in the base NiTi material.
- PTVA evolves distinctly in low-cycle and high-cycle regime.
- This insight will be used to develop a microstructure model for fatigue life in NiTi based on inclusion population details and PTVA specific to a device geometry.

Details:

Thank you

https://bit.ly/smst2022

Fatigue Mechanisms in NiTi

Harshad M. Paranjape, Confluent Medical Technologies harshad.paranjape@confluentmedical.com

Femporary page!

ETEX was unable to guess the total number of pages correctly. As there was some unprocessed data that should have been added to the final page the extra page has been added to receive it.

If you rerun the document (without altering it) this surplus page will go away, because EIpX now knows how many pages to expect for this docume